Moisture Analyzer

INSTRUCTION MANUAL

MS-70

MX-50

MF-50

ML-50

Standard Scale & Supply Company
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Redford, MI 48239
313-255-6700
www.standardscale.com

A&D Company, Limited

WM+PD4000477D

This manual and Marks

All safety messages are identified by the following, “WARNING” or “CAUTION”, of ANSI Z535.4 (American National Standard Institute: Product Safety Signs and Labels). The meanings are as follows:

⚠WARNING	A potentially hazardous situation which, if not avoided, could result in death or serious injury.
⚠CAUTION	A potentially hazardous situation which, if not avoided, may result in minor or moderate injury.


This is a hazard alert mark.


This mark is the IEC417 mark for "Caution. Hot surface".
Do not touch parts affixed with this mark without adequate protection.


This mark informs you about the operation of the product.

- This manual is subject to change without notice at any time to improve the product.
- Product specifications are subject to change without any obligation on the part of the manufacturer.
- Under the copyright laws, the instruction manual and the software (program) described in it are copyrighted, with all rights reserved.
  The software may be installed into one computer and may not be installed into other computers without the prior written consent of A&D Company. Copying includes translation into another language, reproduction, conversion, photocopy and offer or loan to another person.
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  The manual and the software may not be copied, in whole or part, except as described above.
- Windows is a registered trademark of the Microsoft Corporation.

Contents

1. Safety and Compliance

⚠WARNING

- Do not use a sample that could make a dangerous chemical reaction and cause an explosion or poisonous gas, when the sample is dried.
- Keep flammables away from the analyzer.
  Parts of the analyzer become very hot. Materials placed near it might catch fire.
- Do not use the analyzer in ambient ignitable gas. It may cause explosion and fire.
- Use a power source (voltage, frequency, outlet type) adapted to the specification of the analyzer. If excessive voltage is used, the analyzer may overheat and be damage or cause a fire.
- Turn off the power switch and remove the power cord from the power outlet, when replacing the halogen lamp. Touching an electrode of the halogen lamp connector carelessly, it may cause to receive an electric shock.
- Do not disassemble the analyzer. It may cause an error, damage, receiving an electric shock or fire. If the analyzer needs service or repair, contact the local A&D dealer.
- Avoid getting the analyzer wet. It is not a water-resistant structure. If there is leakage of liquid into the analyzer, it may cause damage to the analyzer or receiving electric shock.
- Do not look at the active halogen lamp to protect your eyes from damage.
- Do not drop, hit or crack the glassware including the halogen lamp, to avoid an injury.
- When the halogen lamp is used beyond 5000 hours, we recommend replacing the lamp with a new one to avoid trouble.
- When discarding a halogen lamp, do not break it to avoid scattering glass and injury.

⚠CAUTION

- Do not touch the heater cover, the halogen lamp, glass-housing, pan handle, sample pan and sample without adequate protection, it could cause a burn or scald. Parts of the analyzer are very hot when a measurement finishes. For operation, use the specified grips of the heater cover and pan handle. Use the standard accessory tools.
- Do not touch parts affixed with the ⚠ mark, because they may get very hot and dangerous.
- When the analyzer is used in a room where hot air does not diffuse, it may unexpectedly overheat. In this case, adjust the drying temperature or move the analyzer to a place with adequate ventilation.
- Avoid leaving the analyzer in direct sunlight, as that could cause discoloration of the case or a malfunction.

Compliance with FCC Rules

Please note that this device generates, uses and can radiate radio frequency energy. This device has been tested and has been found to comply with the limits of a Class A computing device pursuant to Subpart J of Part 15 of FCC rules. These rules are designed to provide reasonable protection against interference when this device is operated in a commercial environment. If this unit is operated in a residential area, it may cause some interference and under these circumstances the user would be required to take, at his own expense, whatever measures are necessary to eliminate the interference.
(FCC = Federal Communications Commission in the U.S.A.)

Compliance with Council Directives

CE This device features radio interference suppression and safety regulation in compliance with the following Council Directives

Council directive 89/336/EEC	EN61326	EMC directive
Council directive 73/23/EEC	EN61010-1	Low voltage directive

2. Precautions

2.1. Installing the Analyzer

---Caution for Measurement Safety ---

- Do not install the analyzer in a dangerous place.
- Maintain the following ambient condition to operate the analyzer.
  5°C to 40°C (41°F to 104°F), 85%RH or less (no condensation)
- Keep flammables away from the analyzer.
- Do not put anything on the heater cover.
- Do not install the analyzer in a small airtight room. If the analyzer is used in an airtight room, hot air does not diffuse, the sample may unexpectedly overheat. In this case, the safety circuit of the halogen lamp activates. Move the analyzer to a place with adequate ventilation or adjust the drying temperature.
- There is the voltage label on the back panel of the analyzer.
  Confirm that voltage, frequency and outlet type is correct for your local voltage.
- Confirm that the rated voltage of the halogen lamp is correct for your power supply voltage. (Refer to 14.4.Troubleshooting)

Voltage Label	Power Supply Voltage	The Rated Voltage of Halogen Lamp
100 - 120 V	AC 100 V to AC 120 V	AC 120 V
200 - 240 V	AC 200V to AC 240 V	AC 240 V

- Ground the analyzer using the ground terminal of the power cord.
- Do not change the setting of the I/II switch on the rear of the analyzer. If the incorrect setting is used, it may damage the analyzer or cause a fire.

---Caution for Precision Measurement---

Confirm the following condition, because the weighing sensor (S.H.S.) is very sensitive.

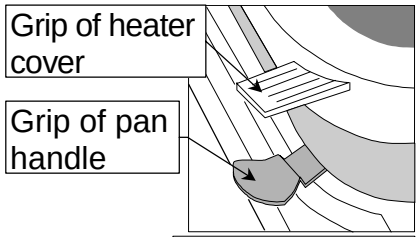
- The weighing surface should be solid and free from vibration, drafts and as level as possible.
- Install the analyzer in a stable place avoiding vibration and shock.
- Install the analyzer where it not affected by heaters or air conditioners.
- Ensure a stable power source.
- Keep the analyzer away from equipment that generates magnetic fields.
- Discharge static electricity.

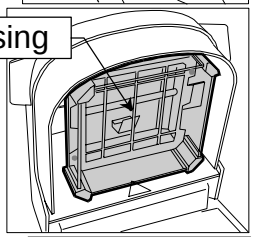
2.2. During Use

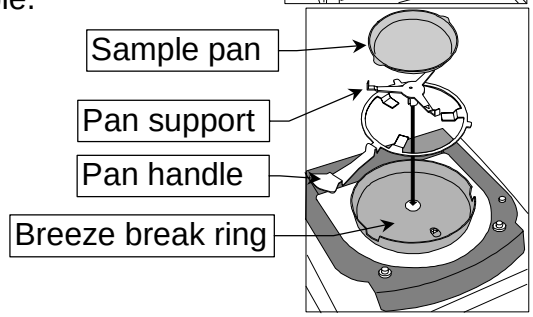
---Caution for Measurement Safety ---

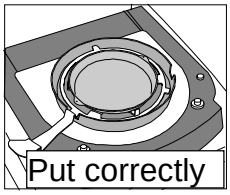
Operate the analyzer using the following procedure.

- Put the sample pan in the correct position.
- Handle the grip of the heater cover to open and close it.
- Use the pan handle to move the sample pan.
- Do not touch hot parts around the grass-housing, when the cover is opened.
- The glass-housing is very hot. It may cause a burn, if touched.
- The sample pan and pan handle is very hot, when finishing measurement. Allow them cool down.
- Use the tweezers or spoon to move the sample.



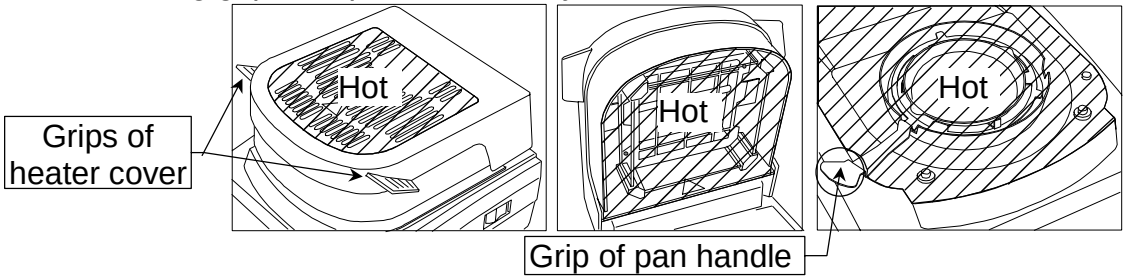






Grips and Hot Parts.

- Hot parts are as follows:
  Use the following grips to operate the analyzer.



Do Not Measure a Dangerous Sample.

- Do not use an explosive, flammable or noxious substance as a sample.
  Do not use a sample that makes a dangerous substance by drying it.
  Do not use unknown substances.
- When a sample surface becomes dry first and the inner pressure increases, the sample may explode. Do not use such a sample.
- Turn off the power switch if a sample catches fire.
- The case of the analyzer is made of a flame-retardant substance (UL94V0).

Do Not Put any Flammable Matter Around the Analyzer.

- During and after measurement, parts of the analyzer become very hot. Do not put flammable matter near the analyzer.
- Do not put any thing on the heater cover.

Caution for Heating (Drying).

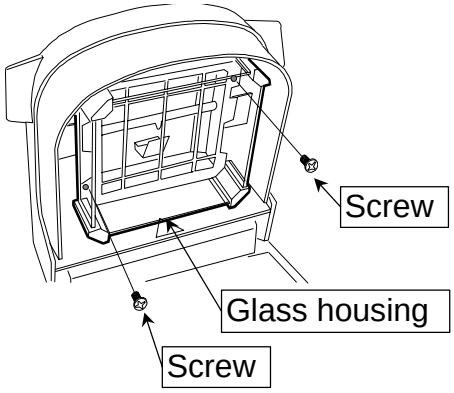
- When the drying temperature is set to 200°C and measurement is started, the thermostat of the halogen lamp may work after 30 minutes. When the halogen lamp has cooled down, the next measurement can be started. If necessary, change the drying time and temperature.
- When a measurement is started and the time passes one hour, the maximum temperature is automatically regulated to 160°C for safety.

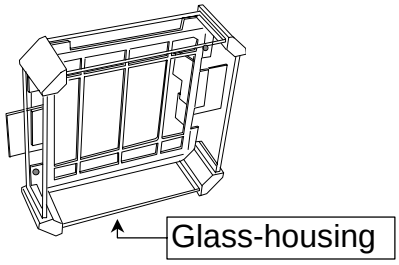
Operation to Stop Measurement

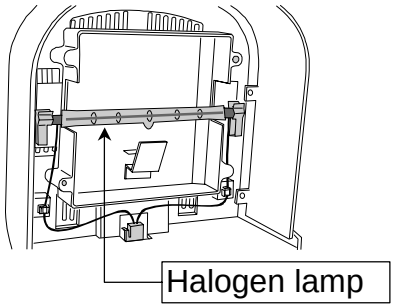
- During measurement, the STOP key is always effective. If there is an error or danger, press the STOP key.

2.3. After Use and Maintaining the Analyzer

- Put dust cover on the analyzer after it is cool.
- Clean the glass-housing carefully.
- Clean fingerprints from the halogen lamp to keep its life. Refer to "14.2.Replacement of the Halogen Lamp".
- Avoid mechanical shock to the analyzer.
- Do not disassemble the analyzer.
- Protect the analyzer from excessive dust.
- Use the packing box (special container) to move the analyzer.
- Clean the analyzer with a lint free cloth that is moistened with warm water and a mild detergent.
- Do not use organic solvents to clean the analyzer.
- Do not disassemble or remodel the analyzer.







3. Outline and Features

- The moisture analyzer is built using a **s**uper **h**ybrid **s**ensor (S.H.S.) adopted in an analytical balance. Therefore, the result is more precise and gets greater repeatability.

- An analyzer using the S.H.S. has high sensitivity, needs only a sample quantity of a few grams, and the analysis time becomes shorter.

- A 400W halogen lamp is used as the heating source and the temperature on the sample pan can reach 200°C within two minutes.

- There are five analysis modes.
  Standard mode..... The moisture content can be obtained with settings of the drying temperature and accuracy.
  Quick mode..... Sample is heated up for approximately three minutes at 200°C so that analysis time becomes shorter. The moisture content can be obtained with settings of the drying temperature and accuracy.
  Automatic mode.... When the change of moisture content per one minute is less than the preset termination value, the measurement is automatically stopped and the result is obtained.
  Timer mode..... The sample is dried for a preset time and the result is obtained.
  Manual mode..... This mode can stop the measurement by key operation and the result is decided.

- The heating patterns can be used to analysis mode without quick mode.
  (For ML-50, standard drying and quick drying can be used only)
  Standard drying..... Maintains a constant drying temperature.
  Ramp drying..... Increases the drying temperature gently.
  Step drying..... Uses multiple steps of the drying temperature.
  Quick drying..... Heats up 200°C for few minutes and uses a constant drying temperature.

- The analyzer can store and recall proper individual settings for each sample using a program number (PROG No.).

Maximum program number	MS-70 / MX-50	MF-50	ML-50
	20 sets	10 sets	5 sets

- The data memory function can store results and output them at one time.

Maximum number of storable results	MS-70 / MX-50	MF-50	ML-50
	100	50	30

- The software "WinCT-Moisture", the standard accessory of the MS-70 and MX-50, has a function that can make a graph of the change of moisture content in realtime and has an optimum temperature search program that judges heating at an appropriate temperature setting.

- The software " WinCT", the standard accessory of the MF-50, is communication software for transmitting data to a computer using Microsoft Windows.

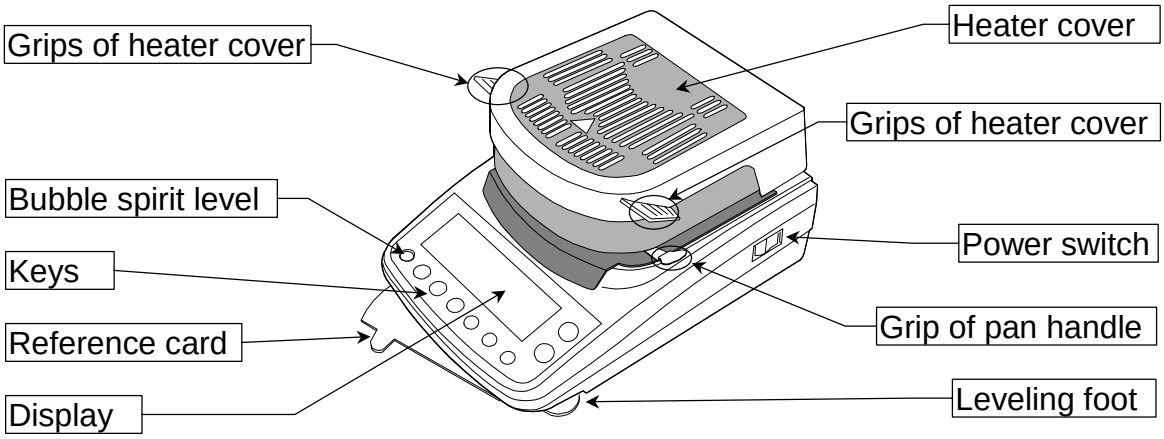
- The analyzer is equipped with a serial interface as standard. It can be connected to a printer or computer.
- The analyzer can calibrate the weighing sensor (Use special mass.) and drying temperature (Use temperature calibrator for MS-70 and MX-50 except MF-50 and ML-50). The analyzer can output the data required at GLP, GMP and ISO at the end of the calibration.
- The analyzer has a self check function that can detect function errors.
- The analyzer displays the current change of moisture content per one minute [%/ min] in real-time. It can be used for the reference to find the analyzing mode.
- The sample pans included in the standard accessory can be used repeatedly.
- There is a test sample that is used to check the moisture accuracy. (The test sample is a part of standard accessory except ML-50)
- The glass fiber sheets can be used to quick and precision measurement for liquid sample. (The glass fiber sheets are a part of standard accessory except ML-50)
- A reference card is built into the bottom of the analyzer.

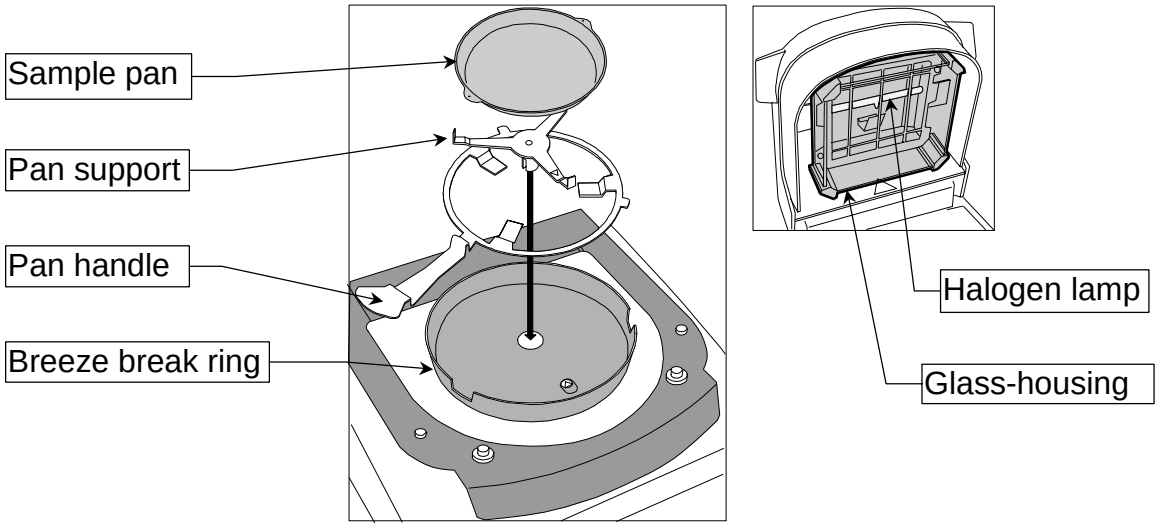
Principle and Use

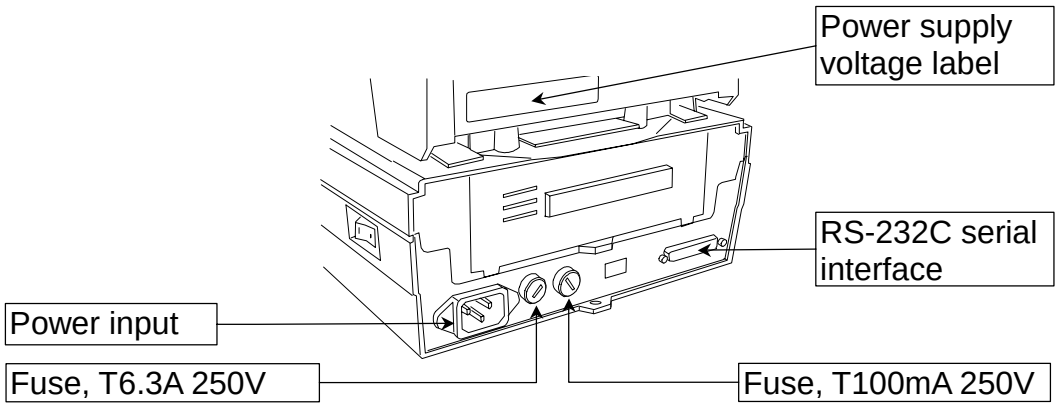
- The moisture analyzer, based on the principle of thermogravimetric analysis, dries a sample using a halogen lamp and obtains the moisture content in % and other results by the difference between the wet weight and dry weight.

4. Packing List and Names of each part

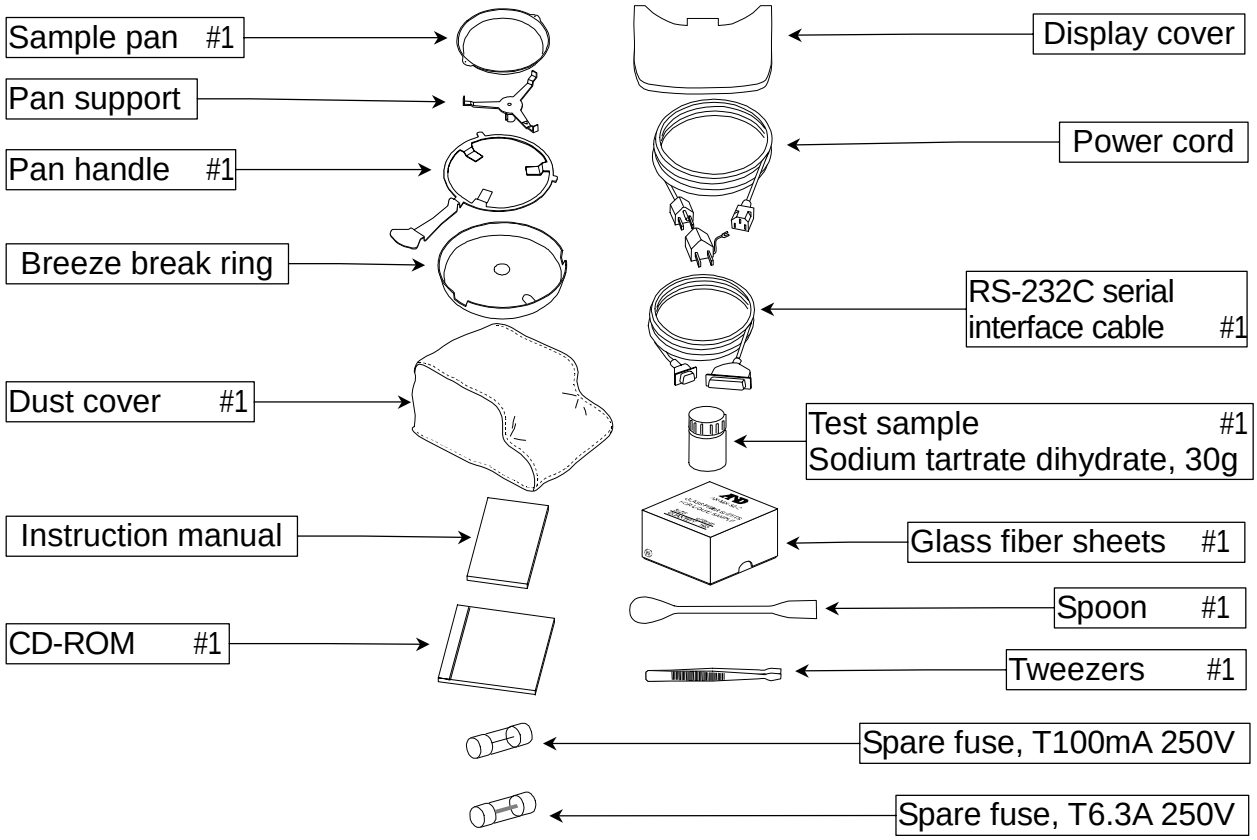
- Keep the packing box to move the analyzer.
- Packing list as follows:







All Accessories



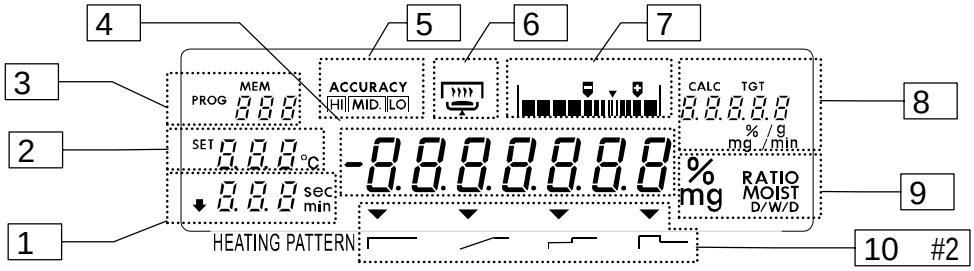
⚠ Caution

Please confirm that the analyzer is correct for your local voltage, receptacle type and power cord.

#1 Differences of Accessory

	MS-70 MX-50	MF-50	ML-50
Dust cover	Included.		Not included. They can be purchased by your order.
Test sample			
Glass fiber sheets			
Spoon			
Tweezers			
RS-232C serial interface cable			
CD-ROM	WinCT-Moisture	WinCT	
Sample pan	20		10
Pan handle	2		1

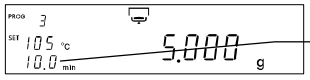
4.1. Display and Keys



	Name	State and Meaning		
1	Time	At gram display	Preset time is displayed at timer mode	
		At measurement	Analysis time	
2	Temperature of sample pan	At gram display	Set temperature of sample pan	
		At measurement	Current temperature of sample pan	
3	PROG: Program No.	At gram display	Program number of measurement program	
	MEM: Data No.	Storing data	Data number of data memory function	
	Analysis mode	At setting	Symbols: `Std`, `quc`, `U-a`, `U-t`, `U-m`	
4	Value	At gram display	Sample quantity [g]	
		At measurement	Current moisture content [%]	
5	Accuracy	Accuracy indicator of measurement		
6	Operation indicator	Indicator of heater cover, sample and drying process Sample needs at least 0.1 g or more to start measurement. Lights when heater cover is closed Blinks during measurement. Disappears when not measuring Sample mark: Lights when the sample is 0.1 g or more.		
7	Level indicator	Proper sample quantity range	Reference of sample quantity for standard mode and quick mode.	
8	Target quantity	At gram display	Standard mode	Target quantity of sample [g]
			Quick mode	
			Automatic mode	Preset termination value [%/min.]
	Drying rate	At measurement	Current drying rate [%/min.]	
9	Measurement unit			
	% MOIST /W	Moisture content is based on W	$\frac{W-D}{W}$ x100	W: Wet sample mass D: Dried sample mass
	% MOIST /D	Moisture content (Atro) is based on D	$\frac{W-D}{D}$ x100	
	% MOIST D/W	Dry content	$\frac{D}{W}$ x100	
	% MOIST W/D	Ratio	$\frac{W}{D}$ x100	
	g	Gram value		
10	Heating pattern #1			
	Standard drying	Maintains a constant drying temperature.	Drying temperature	
	Ramp drying	Increases the drying temperature gently.	Drying temperature	
	Step drying	Uses multiple steps of the drying temperature.	Drying temperature	
	Quick drying	Quick mode	200°C approx. 3min. Drying temperature	

#1 ML-50 can select "standard drying " and "quick drying" only.
#2 ML-50 does not display "heating pattern".

Display Samples for Analysis Mode

Analysis mode	Symbols (during settings)	Gram display (after settings and before measurement)
Standard mode	5td	 Target quantity
Quick mode	quc	 Target quantity
Automatic mode	U-a	 Preset termination value of analyzing mode
Timer mode	U-t	 Preset time
Manual mode	U-m	

Key Operation and Key Functions

Keys		Function and action
PROGRAM	PROGRAM	Stores or recalls measurement program with the program number during the gram display.
		Selects a heating pattern while the drying temperature is selected.
SELECT	SELECT	Selects item in the measurement program.
↓ , ↑	↓ , ↑	Changes value of item in the measurement program.
ENTER	ENTER	Stores current condition in the measurement program number. Output data at measurement.
START	START	Start prepared measurement Sample needs at least 0.1 g or more to start measurement.
STOP	STOP	Stop current measurement
RESET	RESET	Sets the display to zero in the unit of gram. Cancel key.

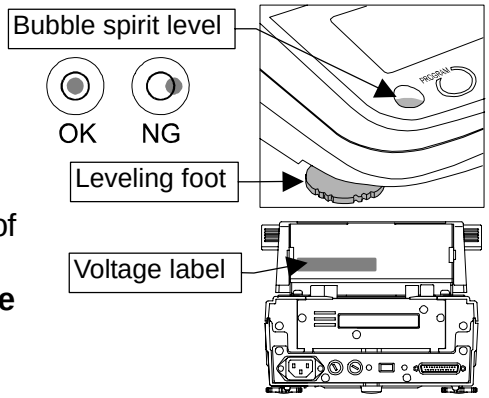
5. Preparations

5.1. Installing the Analyzer

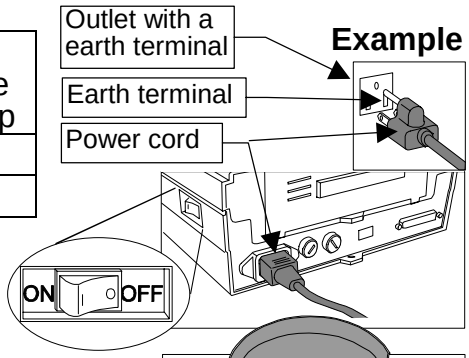
1. Select the place to install the analyzer.
   Refer "2.1.Installing the Analyzer".

2. Level the analyzer by adjusting the leveling feet and confirm it using the bubble spirit level.

3. Read the power supply voltage label on the back of the heater cover.
   Confirm that voltage, frequency and outlet type is correct for your local voltage.
   Confirm that the rated voltage of the halogen lamp is correct to your power supply voltage.



Voltage Label	Power Supply Voltage	The Rated Voltage of the Halogen Lamp
100 - 120 V	AC 100 V to AC 120 V	AC 120 V
200 - 240 V	AC 200V to AC 240 V	AC 240 V



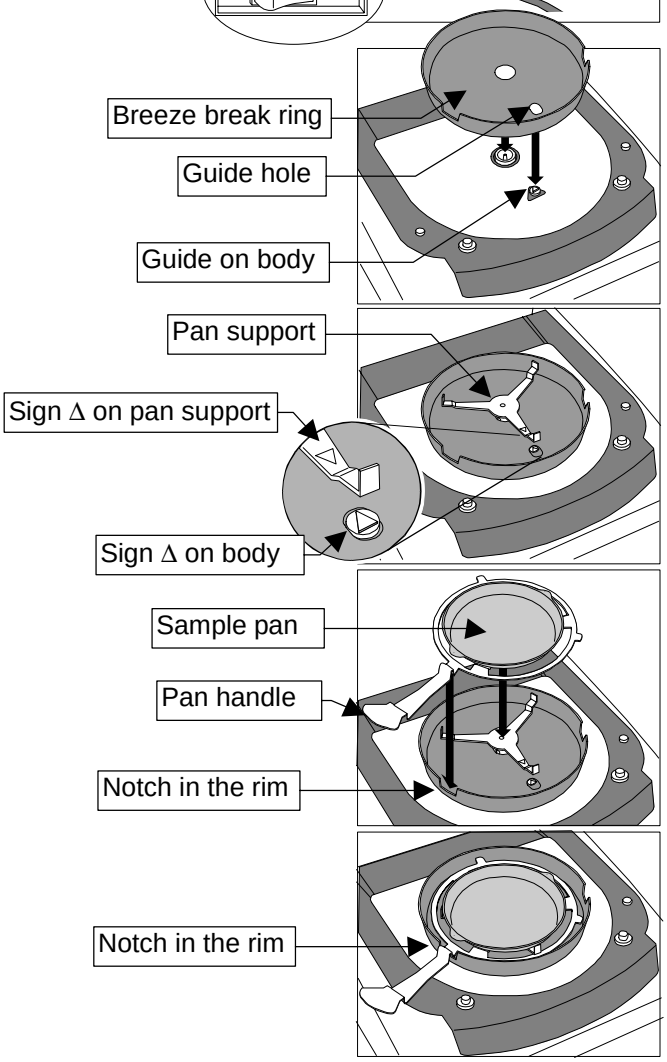
4. Confirm that the power switch is "OFF" position.

5. Connect the power cord. Ground the analyzer with the earth terminal on the power cord.

6. Align the guide hole of the breeze break ring to the guide on body.

7. Install the pan support.
   Align together the Δ signs on the pan support and body.

8. Put the sample pan on the pan handle.
   And hook the pan handle on the notch in the rim of the breeze break ring.



5.2. Setting the Clock and Calendar

Adjust the built-in clock and calendar before use.

5.2.1. Operation

1. Turn on the analyzer.
   The gram unit (of weighing mode) is displayed.

2. Press and hold the [SELECT] key to display [Cl adj].

3. Press the [ENTER] key to display the calendar.
   Example: 15th April, 2002

4. To skip the calendar settings.
   Press the [⇩] or [⇧] key to proceed step 5.
   To adjust the calendar settings.
   Press [SELECT] key. Adjust the calendar using the following keys.
   - [SELECT] key ..... Selects a figure.
   - [⇩], [⇧] key ..... Selects a value for the figure.
   - [ENTER] key ..... Stores the current date and proceeds to step 5.
   - [RESET] key..... Cancels the adjustment and proceeds to step 5.

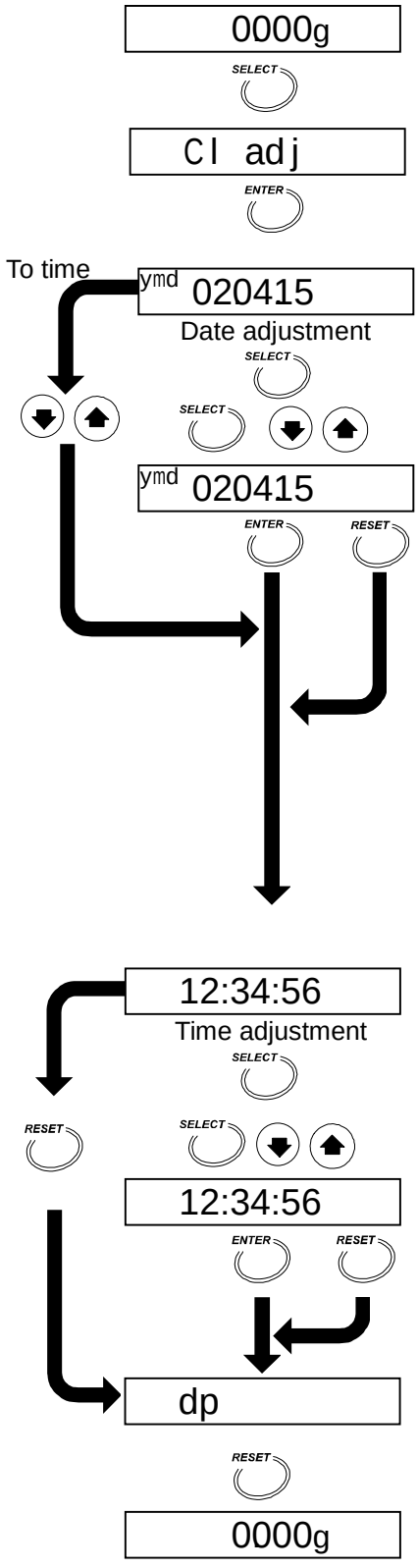
   Symbols and arrangement of the calendar
   - ymd ..... Year, month, day
   - mdy ..... Month, day, year
   - dmy ..... Day, month, year

   The arrangement of the calendar is used for the report of GLP, GMP and ISO.

5. Time is displayed.

6. To finish the adjustment.
   Press the [RESET] key to proceed step 7.
   To adjust the clock.
   Press the [SELECT] key. Adjust the clock using the following keys.
   - [SELECT] key ..... Selects a figure.
   - [⇩], [⇧] key ..... Selects a value for the figure.
   - [ENTER] key ..... Stores time and proceeds to step 7.
   - [RESET] key..... Cancels the adjustment and proceeds to step 7.

7. When finishing the adjustment, [dp] is displayed.
   Press the [RESET] key to return to the weighing mode.



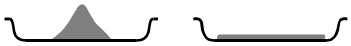
5.3. Proper Operation for Precision Measurement

5.3.1. Operation of the sample

- Use a proper sample quantity. If the quantity is small, precise results may not be possible.
- If the moisture content of the sample (example: plastic) can be estimated that is less than 1%, the mass of moisture is not enough for the measurement, when measuring light sample, the result may not be accurate. Consider the following sample mass for the measurement.

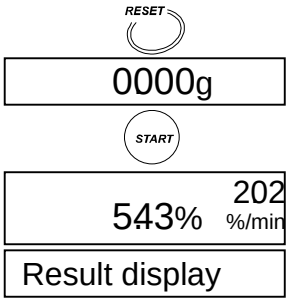
An estimate of moisture content	1%	0.5%	0.1%
Necessary mass for measurement	2 g at least	5 g at least	20 g at least

- If the measurement is repeated, maintain the same sample quantity.
- Crush grain samples to a small, uniform powder for a quick drying process.
- Spread the sample as evenly as possible.

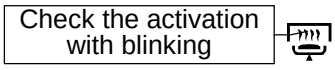


- The analyzer is designed to measure the moisture content of the sample by its weight change. If the sample includes volatile matter, it may vaporize during drying causing a measurement error.
- When measuring a liquid or liquid state sample that may make a film on the surface, we recommend you use a glass fiber sheet (AX-MX-32-2).

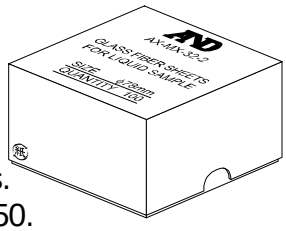
5.3.2. Operation of the analyzer



- Press the [RESET] key to display the zero value before each measurement.
- Check that the displayed sample weight is stable before measurement. Press the [START] key to start a measurement.
- Select the proper Analysis Mode to finish a measurement. Use the change of moisture content per one minute [%/min] that is displayed during measurement as a reference value.
- The analyzer needs a pre-heating process before measurement. When measuring samples repeatedly or continuously, the first result is always different from the others.
- The pre-heating process is as follows: Put a sample pan, instead of a sample, on the pan. Press the [START] key to heat it. The analyzer temperature becomes equilibrium.
- Use a sample on the sample pan that has cooled to room temperature. When a sample is put on a hot sample pan, the moisture content is diffused before measurement, and precise results are not possible. We recommend you use multiple sample pans.
- Do not pile up sample pans during a measurement.
- Avoid drift and vibration of air conditioners. It may cause "measurement error" and "unstable value". In particular, because MS-70 is sensitive instrument, it is necessary to consider these influences.
- When the difference between ambient temperature and sample temperature is small, it may cause temperature control error.
  Example: If the heating temperature is set to 50°C, it is affected by an room temperature.
- Check the activation of the halogen lamp with the operation indicator.
  Example: If low heating temperature is set, the brightness of halogen lamp becomes dark.



5.3.3. The Glass Fiber Sheets

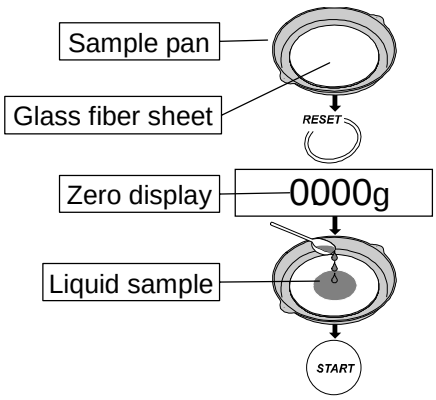


- Use the glass fiber sheet to measure the moisture content that is included in the following samples. When this sheet is used, vaporization of moisture is speeded up and moisture measurement result becomes quick and precise.
- This accessory (AX-MX-32-1) is a package of 100 glass fiber sheets.
- This accessory is inclued in the packing for MS-70, MX-50 and MF-50.
- Purchase this accessory by your order for ML-50.
- Use the glass fiber sheet (AX-MX32-1) for high surface tension liquid sample.

Example 1 : "Liquid Sample" Or "Meltable Sample"

When the glass fiber sheet is used for these measurements, moisture is more apt to vaporize because of expanding the surface area and space. And the glass fiber sheet has the effect of preventing a surface film from forming at drying process.

- A sample including a lot of moisture
  : Milk, yogurt, soybean milk, condensed milk, ketchup, resin, liquid paste, hand soap, etc.
- A sample that melts and adheres to the sample pan.
  Example:Chewing gums, caramel, hony, etc.



Procedure (Preparation before heating)

1 Put the glass fiber sheet on the sample pan.

2 Press the [RESET] key to display zero.

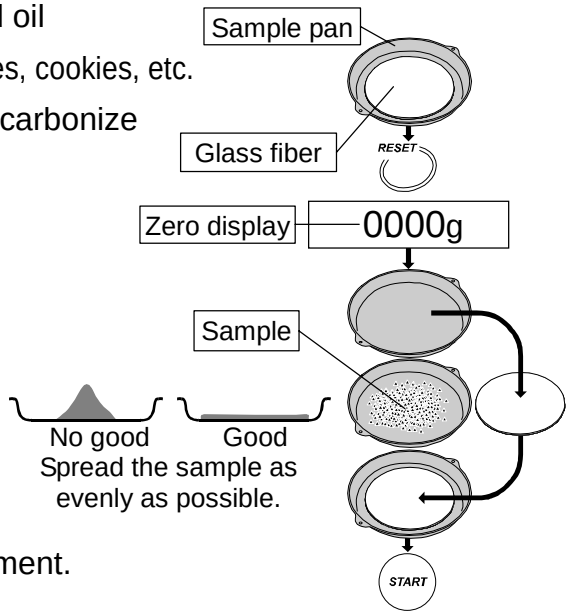
3 Soak the sample into the glass fiber sheet or put the sample on the glass fiber sheet.

4 Press the [START] key to start the measurement.

Example 2 : "If The Sample's Surface Is Apt To Carbonize"

When the sample is covered with a glass fiber sheet, carbonization of the sample surface decreases. Therefore the measurement result becomes repeatable and precise.

- A sample including a lot of sugar, protein and oil
  Example:Hony, soybean powder, green tea leaves, cookies, etc.
- A sample that has dark surface and is apt to carbonize
  Example:Coffee, peanuts, etc.



Procedure (Preparation before heating)

1 Put a glass fiber sheet on the sample pan.

2 Press the [RESET] key to display zero.

3 Remove the glass fiber sheet.

4 Put the sample on the pan.
Cover the sample with the glass fiber sheet.

5 Press the [START] key to start the measurement.

6. Measurement Procedure

6.1. Standard Mode Operation

The standard mode can obtain the moisture content with settings of ACCURACY and drying program (heating pattern, drying temperature).

6.1.1. ACCURACY

ACCURACY of measurement can be set either HI, MID. or LO.
The sample quantity is automatically selected by ACCURACY.
The termination value of the analyzing mode is automatically selected by ACCURACY and minimum scale value of % display.
The analysis mode is the program to finish the measurement when a change of moisture content per one minute becomes smaller than a preset termination value.
The settings are as follows: Specify an ACCURACY.

<table>
<tr><td colspan="3"></td><td colspan="3">ACCURACY</td></tr>
<tr><td></td><td>Model</td><td>Minimum scale</td><td>HI</td><td>MID.</td><td>LO</td></tr>
<tr><td rowspan="10">Preset Termination value</td><td rowspan="3">MS-70</td><td>0.001 %</td><td>0.01 %/min</td><td>0.02 %/min</td><td>0.05 %/min</td></tr>
<tr><td>0.01 %</td><td>0.02 %/min</td><td>0.05 %/min</td><td>0.10 %/min</td></tr>
<tr><td>0.1 %</td><td>0.10 %/min</td><td>0.20 %/min</td><td>0.50 %/min</td></tr>
<tr><td rowspan="2">MX-50</td><td>0.01 %</td><td>0.02 %/min</td><td>0.05 %/min</td><td>0.10 %/min</td></tr>
<tr><td>0.1 %</td><td>0.10 %/min</td><td>0.20 %/min</td><td rowspan="5">0.50 %/min</td></tr>
<tr><td rowspan="3">MF-50</td><td>0.05 %</td><td>0.05 %/min</td><td>0.10 %/min</td></tr>
<tr><td>0.1 %</td><td rowspan="3">0.10 %/min</td><td rowspan="3">0.20 %/min</td></tr>
<tr><td>1 %</td></tr>
<tr><td rowspan="2">ML-50</td><td>0.1 %</td></tr>
<tr><td>1 %</td></tr>
<tr><td colspan="3">Sample quantity</td><td>10 g</td><td>5 g</td><td>1 g</td></tr>
<tr><td colspan="3">Use</td><td colspan="3">Precise result ↔ Quick measurement</td></tr>
</table>

6.1.2. Operation

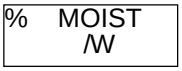
This operation explanation uses the following example of the MX-50:
Refer to "7.Selection of Measurement Method" for detail.

Input Parameters

Analysis mode ..... Standard mode
Drying temperature ..... 130 °C
ACCURACY ..... LO
Sample quantity ..... Approximately 1 g (Automatic selection)
Analysis mode ..... 0.10 %/min (Automatic selection)

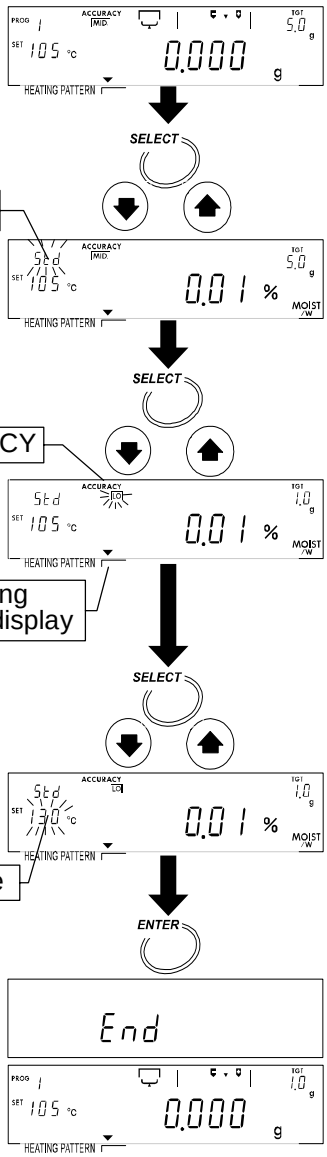
Stored Parameters (Factory Settings for the MX-50)

Heating pattern ..... Standard drying (⌐‾‾)
Measurement unit ..... Moisture content is based on a wet sample



Minimum scale value of % display ..... 0.01 %
Minimum scale value of gram display ... 0.001 g
Data memory function ..... Not used

1. Turn on the analyzer.
   The gram unit (of weighing mode) is displayed.



Enter the Standard Mode

2. Press the SELECT key to display an analysis mode and press the ⇩ or ⇧ key to select 5td.

Select ACCURACY

3. Press the SELECT key to select ACCURACY.
   When ACCURACY is selected, HI, MID. or LO blinks.

4. Press the ⇩ or ⇧ key to select LO of ACCURACY.

Set Drying Temperature at the Sample Pan

5. Press the SELECT key to select the drying temperature.

6. Press the ⇩ or ⇧ key to set 130 °C.

Store the Parameters and Finish the Operation

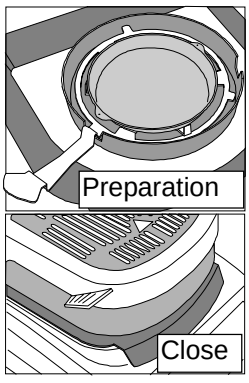
7. Press the ENTER key to store the parameters.
   The weighing mode is automatically displayed.

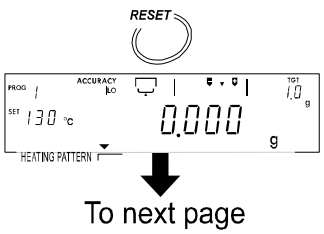
Put a Sample on the Pan

8. Put the breeze break ring, pan support, pan handle and sample pan in order. (With no sample.)

9. Close the heater cover.

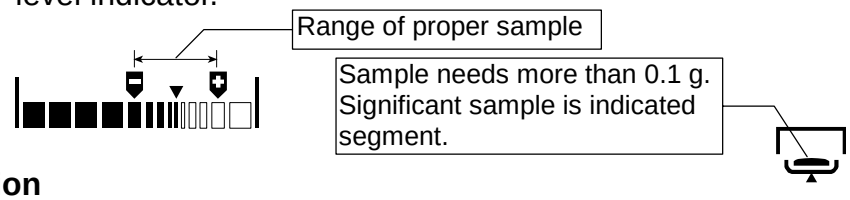
10. When displaying a stable value, Press the RESET key. Avoid mechanical vibration, breeze and environmental noise during measurement. If it deviates from zero display, press the RESET key.

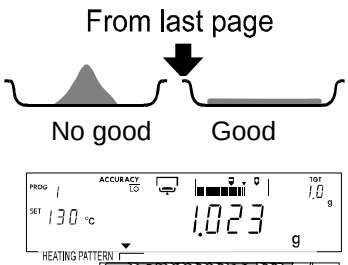


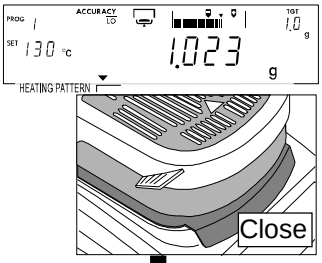


To next page

11. Open the heater cover. Put in a sample using the level indicator.







Caution

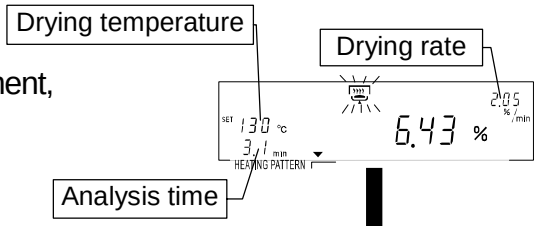
The sample needs to be more than 0.1 g.
Spread the sample evenly.

12. If the ⇧ key is pressed during gram display, analysis mode, measurement unit and minimum scale value are displayed. If the ENTER key is pressed, the sample mass is output.

Start the Measurement

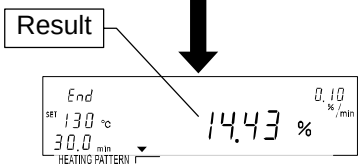
13. Close the heater cover. Press the START key after a stable value is displayed.

14. If the SELECT key is pressed during measurement, other units can be displayed temporarily and its measurement values can be output.



Caution

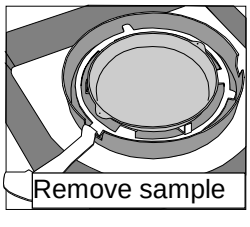
Do not press the SELECT key while sampling data.



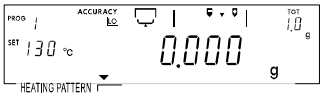
Finish the Measurement

15. When the change of moisture content per one minute (drying rate) reaches the preset termination value, the measurement is completed and the buzzer beeps.

16. Open the heater cover and remove the sample using the pan handle.



17. Press the following key to return to gram display.
ENTER key..... Outputs (Prints) result.
SELECT key ... Returns to the weighing mode.
RESET key..... Returns to the weighing mode and displays zero.

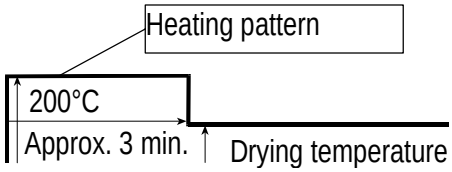


18. If the same condition is used, proceed to step 8.
If changing the condition, proceed to step 2.

The sample pans can be washed and reused.
There is the Reference card on the bottom of the analyzer.

6.2. Quick Mode Operation

The quick mode can obtain the moisture content with settings of ACCURACY and drying temperature.
Sample is heated up at 200°C for approximately three minutes so that moisture content is measured quickly.



6.2.1. ACCURACY

ACCURACY of measurement can be set either HI, MID. or LO.
The sample quantity is automatically selected by ACCURACY.
The termination value of the analysis mode is automatically selected by ACCURACY and minimum scale value of % display.
Analysis mode is the program to finish the measurement when a change of moisture content per one minute becomes smaller than a preset termination value.
The settings are as follows: Specify an ACCURACY.

			ACCURACY		
	Model	Minimum scale	HI	MID.	LO
Preset Termination value	MS-70	0.001 %	0.02 %/min	0.05 %/min	0.05 %/min
		0.01 %	0.05 %/min	0.10 %/min	0.20 %/min
		0.1 %	0.10 %/min	0.20 %/min	0.50 %/min
	MX-50	0.01 %	0.05 %/min	0.10 %/min	0.20 %/min
		0.1 %	0.10 %/min	0.20 %/min	0.50 %/min
	MF-50	0.05 %	0.10 %/min	0.20 %/min	0.50 %/min
		0.1 %			
		1 %			
	ML-50	0.1 %	0.20 %/min	0.50 %/min	1.00 %/min
		1 %			
Sample quantity			5 g	2 g	1 g
Use			Precise result ↔ Quick measurement		

6.2.2. Operation

This operation explanation uses the following example of the MX-50 :
Refer to "7.Selection of Measurement Method" for detail.

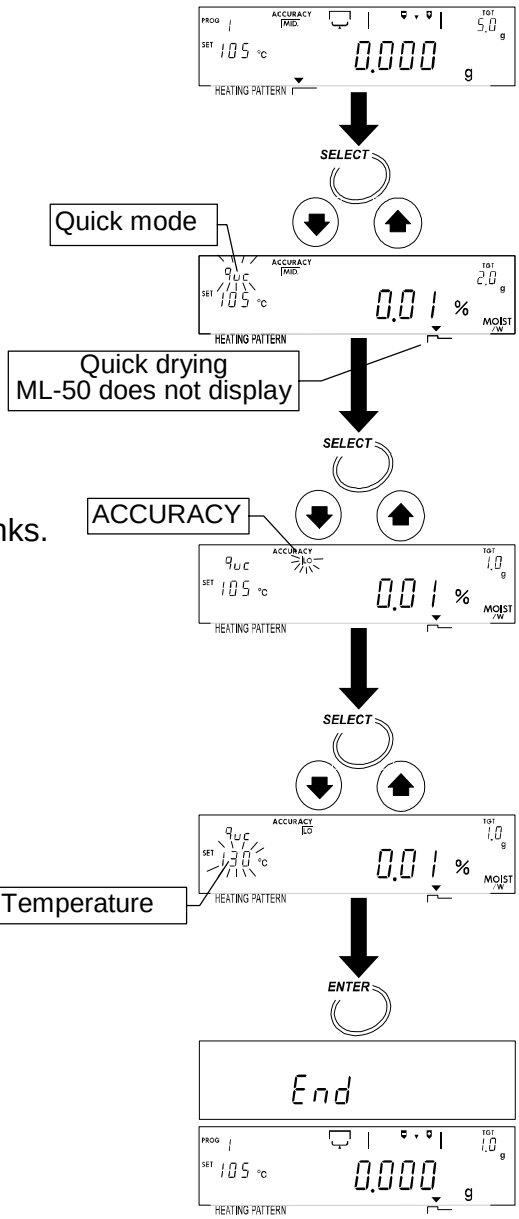
Input Parameters

Analysis mode ..... Quick mode
Heating pattern ..... Quick drying (⌐¬, Automatic selection)
Drying temperature ..... 130 °C
ACCURACY ..... LO
Sample quantity ..... Approximately 1 g (Automatic selection)
Analyzing mode ..... 0.20 %/min (Automatic selection)

Stored Parameters (Factory Settings for the MX-50)

Measurement unit ..... Moisture content is based on a wet sample
% MOIST /W
Minimum scale value of % display ..... 0.01 %
Minimum scale value of gram display ... 0.001 g
Data memory function ..... Not used

1. Turn on the analyzer.
   The gram unit (of weighing mode) is displayed.



Enter the Quick Mode

2. Press the [SELECT] key to display an analysis mode and press the [⇩] or [⇧] key to select [quc].

Select ACCURACY

3. Press the [SELECT] key to select ACCURACY.
   When ACCURACY is selected, [HI], [MID.] or [LO] blinks.

4. Press the [⇩] or [⇧] key to select [LO] of ACCURACY.

Set Drying Temperature at the Sample Pan

5. Press the [SELECT] key to select the drying temperature.

6. Press the [⇩] or [⇧] key to set 130 °C.

Store Parameters and Finish the Operation

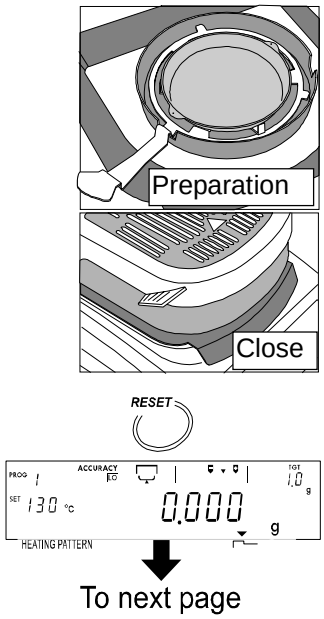
7. Press the [ENTER] key to store the parameters.
   The weighing mode is automatically displayed.

Put a Sample on the Pan

8. Put the breeze break ring, pan support, pan handle and sample pan in order. (With no sample.)

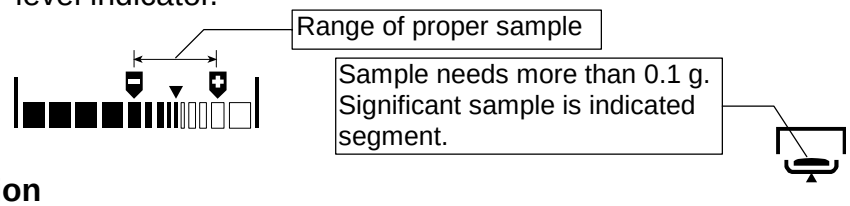
9. Close the heater cover.

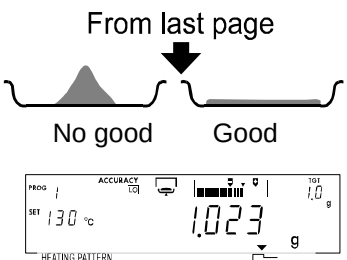
10. When displaying a stable value, Press the [RESET] key.
    Avoid mechanical vibration, breeze and environmental noise during measurement. If it deviates from zero display, press the [RESET] key.

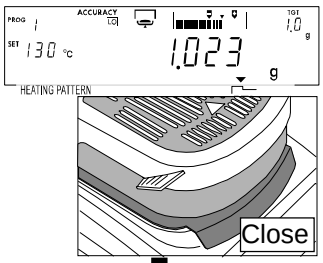


To next page

11. Open the heater cover. Put in a sample using the level indicator.







Caution

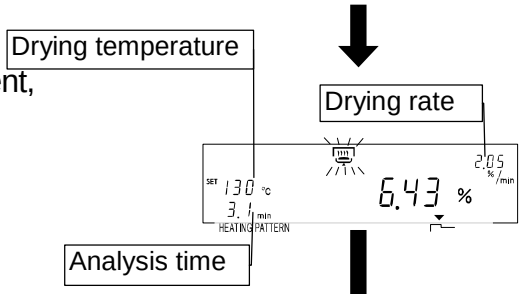
The sample needs to be more than 0.1 g.
Spread the sample evenly.

12. If the ⇧ key is pressed during gram display, analysis mode, measurement unit and minimum scale value are displayed. If the ENTER key is pressed, sample mass is output.

Start the Measurement

13. Close the heater cover. Press the START key after a stable value is displayed.

14. If the SELECT key is pressed during measurement, other units can be displayed temporarily and its measurement values can be output.

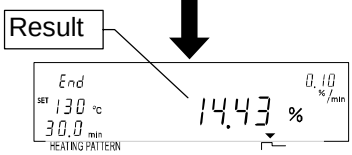


Caution

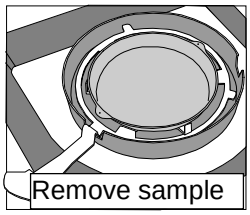
Do not press the SELECT key while sampling data.

Finish the Measurement

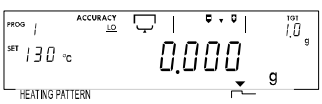
15. When the change of moisture content per one minute (drying rate) reaches the preset termination value, the measurement is completed and the buzzer beeps.



16. Open the heater cover and remove the sample using the pan handle.



17. Press the following key to return to gram display.
    ENTER key..... Outputs (Prints) result.
    SELECT key ... Returns to the weighing mode.
    RESET key..... Returns to the weighing mode and displays zero.



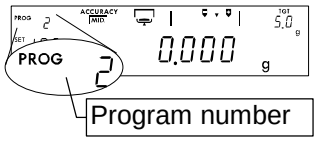
18. If the same condition is used, proceed to step 8.
    If changing the condition, proceed to step 2.

    The sample pans can be washed and reused.
    There is the Reference card on the bottom of the analyzer.

6.3. Program Number

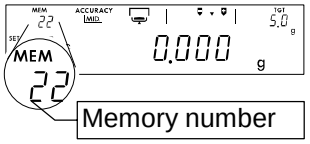
The measurement conditions of all program numbers are set to the standard mode at the factory. The analyzer can store and recall proper individual settings for each sample with the program number (PROG No.).

MS-70 / MX-50	20 sets	PROG 1 to 20
MF-50	10 sets	PROG 1 to 10
ML-50	5 sets	PROG 1 to 5



The same measurement program is stored in all program numbers with factory settings.

Analysis mode.....Standard mode
Heating pattern.....Standard drying

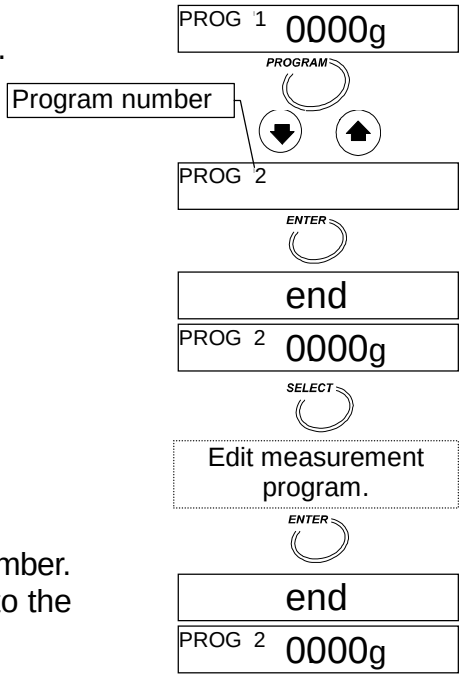


Caution **If the data memory function is active, the data memory number (MEM) is displayed, in place of the program number (PROG).**

6.3.1. Storing a Measurement Program to a Program Number

Displaying or recalling a PROG number, a measurement program can be renewed.

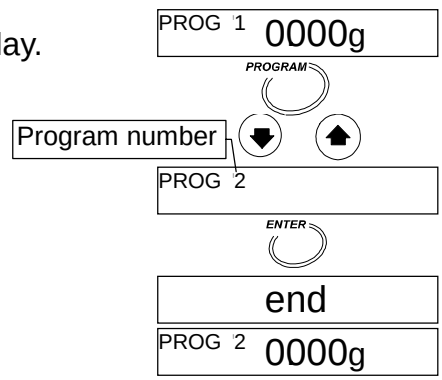
1. Press and hold the [PROGRAM] key in gram display.
2. Press the [⇩] or [⇧] key to select a program number
3. Press the [ENTER] key to use the selected number.
4. Press the [SELECT] key to edit the parameters.
5. Edit parameters of a measurement program.
   Refer to "7.Selection of Measurement Method"
6. Press the following key to return to the gram display.
   [ENTER] key..... Stores parameters to the selected number.
   [RESET] key..... Cancels the operation and returns to the weighing mode.



6.3.2. Recalling a Measurement Program with a Program Number

Stored measurement programs can be recalled with a program number.

1. Press and hold the [PROGRAM] key in the gram display.
2. Press the [⇩] or [⇧] key to select a program number
3. Press the [ENTER] key to use the selected number.



7. Measurement Programs

7.1. List of Measurement Programs

There are five analysis modes.

<table>
<tr><td rowspan="3"></td><td colspan="3">Measurement Programs</td></tr>
<tr><td rowspan="2">Analyzing mode to Finish Measurement</td><td colspan="2">Drying Program</td></tr>
<tr><td colspan="2">Heating pattern</td><td rowspan="2">Drying Temperature</td></tr>
<tr><td>MS-70, MX-50, MF-50</td><td>ML-50</td></tr>
<tr><td>Standard Mode
5td</td><td rowspan="3">Measurement condition is automatically selected by ACCURACY and minimum value of % display.
When drying rate is less than preset termination value, measurement is completed automatically.</td><td>Standard drying
Ramp drying
Step drying</td><td>Standard drying</td><td rowspan="5">50°C
to
200°C</td></tr>
<tr><td>Quick Mode
quc</td><td colspan="2">Quick drying</td></tr>
<tr><td>Automatic Mode
U-a</td><td>When drying rate is less than preset termination value, measurement is completed automatically.</td><td rowspan="3">Standard drying
Ramp drying
Step drying</td><td rowspan="3">Standard drying</td></tr>
<tr><td>Timer Mode
U-t</td><td>Sample is dried for a preset time. 1min. to 480min.</td></tr>
<tr><td>Manual Mode
U-m</td><td>Measurement is completed by the STOP key. Max. 480 min.</td></tr>
</table>

Drying rate: Change of moisture content per one minute [%/min]

7.1.1. ACCURACY of the Standard Mode and Quick Mode

ACCURACY of measurement can be set either [HI], [MID.] or [LO].
The sample quantity is automatically selected by ACCURACY.
The termination value of the analyzing mode is automatically selected by ACCURACY and minimum scale value of % display.
The analyzing mode is the program to finish the measurement when a change of moisture content per one minute becomes smaller than a preset termination value.
The settings are as follows: Specify an ACCURACY.
Drying rate: Change of moisture content per one minute [%/min]

Standard Mode

<table>
<tr><td colspan="3" rowspan="2"></td><td colspan="3">ACCURACY</td></tr>
<tr><td>Model</td><td>Minimum scale</td><td>HI</td><td>MID.</td><td>LO</td></tr>
<tr><td rowspan="10">Preset Termination value</td><td rowspan="3">MS-70</td><td>0.001 %</td><td>0.01 %/min</td><td>0.02 %/min</td><td>0.05 %/min</td></tr>
<tr><td>0.01 %</td><td>0.02 %/min</td><td>0.05 %/min</td><td>0.10 %/min</td></tr>
<tr><td>0.1 %</td><td>0.10 %/min</td><td>0.20 %/min</td><td>0.50 %/min</td></tr>
<tr><td rowspan="2">MX-50</td><td>0.01 %</td><td>0.02 %/min</td><td>0.05 %/min</td><td>0.10 %/min</td></tr>
<tr><td>0.1 %</td><td>0.10 %/min</td><td>0.20 %/min</td><td rowspan="5">0.50 %/min</td></tr>
<tr><td rowspan="3">MF-50</td><td>0.05 %</td><td>0.05 %/min</td><td>0.10 %/min</td></tr>
<tr><td>0.1 %</td><td rowspan="3">0.10 %/min</td><td rowspan="3">0.20 %/min</td></tr>
<tr><td>1 %</td></tr>
<tr><td rowspan="2">ML-50</td><td>0.1 %</td></tr>
<tr><td>1 %</td></tr>
<tr><td colspan="3">Sample quantity</td><td>10 g</td><td>5 g</td><td>1 g</td></tr>
<tr><td colspan="3">Use</td><td colspan="3">Precise result ↔ Quick measurement</td></tr>
</table>

Quick Mode

<table>
<tr><td colspan="3" rowspan="2"></td><td colspan="3">ACCURACY</td></tr>
<tr><td>Model</td><td>Minimum scale</td><td>HI</td><td>MID.</td><td>LO</td></tr>
<tr><td rowspan="10">Preset Termination value</td><td rowspan="3">MS-70</td><td>0.001 %</td><td>0.02 %/min</td><td>0.05 %/min</td><td>0.05 %/min</td></tr>
<tr><td>0.01 %</td><td>0.05 %/min</td><td>0.10 %/min</td><td>0.20 %/min</td></tr>
<tr><td>0.1 %</td><td>0.10 %/min</td><td>0.20 %/min</td><td>0.50 %/min</td></tr>
<tr><td rowspan="2">MX-50</td><td>0.01 %</td><td>0.05 %/min</td><td>0.10 %/min</td><td>0.20 %/min</td></tr>
<tr><td>0.1 %</td><td>0.10 %/min</td><td>0.20 %/min</td><td>0.50 %/min</td></tr>
<tr><td rowspan="3">MF-50</td><td>0.05 %</td><td rowspan="3">0.10 %/min</td><td rowspan="3">0.20 %/min</td><td rowspan="3">0.50 %/min</td></tr>
<tr><td>0.1 %</td></tr>
<tr><td>1 %</td></tr>
<tr><td rowspan="2">ML-50</td><td>0.1 %</td><td rowspan="2">0.20 %/min</td><td rowspan="2">0.50 %/min</td><td rowspan="2">1.00 %/min</td></tr>
<tr><td>1 %</td></tr>
<tr><td colspan="3">Sample quantity</td><td>5 g</td><td>2 g</td><td>1 g</td></tr>
<tr><td colspan="3">Use</td><td colspan="3">Precise result ↔ Quick measurement</td></tr>
</table>

7.1.2. Analyzing mode of the Automatic Mode

When the change of moisture content per one minute is less than the preset value, the measurement is automatically completed.

Preset Termination value to complete measurement	Range			
	MS-70	MX-50	MF-50	ML-50
2.00 %/min				
1.00 %/min				
0.50 %/min			Available	Available
0.20 %/min		Available	range	range
0.10 %/min	Available	range	(Factory setting)	(Factory setting)
0.05 %/min	range	(Factory setting)		
0.02 %/min	(Factory setting)			
0.01 %/min				
0.005 %/min				
0.002 %/min		Unavailable item		
0.001 %/min				

7.1.3. Analyzing mode of the Timer Mode

Sample is dried for a preset analysis time.

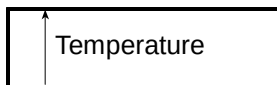
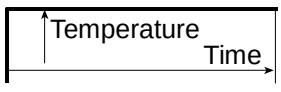
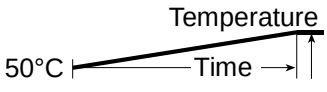
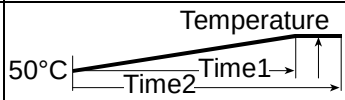
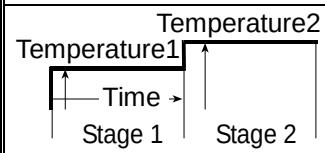
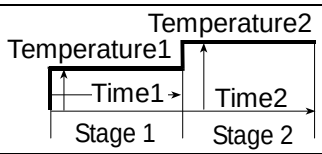
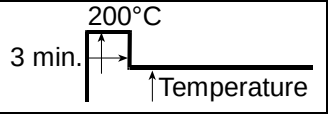
Drying Time 1 minute to 480 minutes.

Setting interval : 1 minute during 1 minute to 60 minutes.
5 minutes during 60 minutes to 480 minutes.

Factory setting: 10 minutes.

7.1.4. Drying Program (Heating Pattern and Drying Termperature)

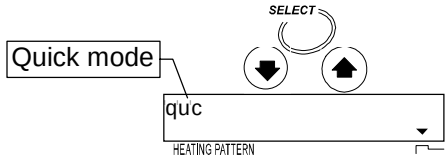
Heating pattern

	Standard Mode, Automatic Mode, Manual Mode	Timer Mode	Quick Mode
Standard drying			—
Ramp drying			—
Step drying			—
Quick drying	—	—	

"Temperature 1" can be set higher than "temperature 2" in step drying.
ML-50, can select standard drying and quick drying only, does not display heating pattern.

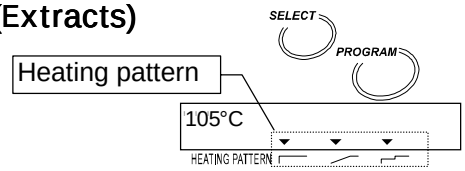
How to Select quick mode (Extracts)

Press the [SELECT] key during the gram display.
Display [quc] using the ⇩ or ⇧ key.
ML-50 is does not display heating pattern.

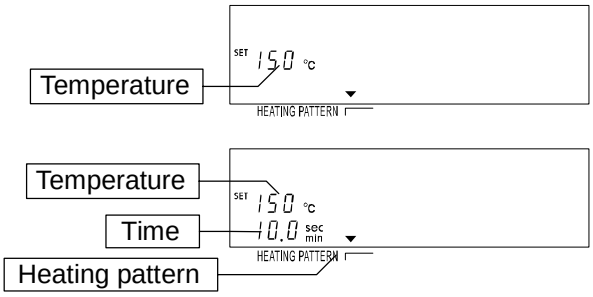


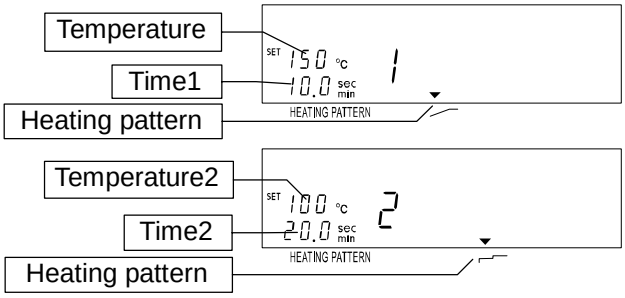
How to Select a Heating pattern without quick mode (Extracts)

Press the [SELECT] key to select temperature during the gram display.
Press the [PROGRAM] key to select a symbol of heating pattern are displayed in order.
ML-50 can select standard drying and quick drying only.



Display examples during settings





Drying Temperature at the Sample Pan

Drying temperature range.....50°C to 200°C, 1°C interval.
When a measurement is started and one hour passes, the maximum temperature is automatically regulated to 160°C for safety.

7.1.5. Measurement Unit

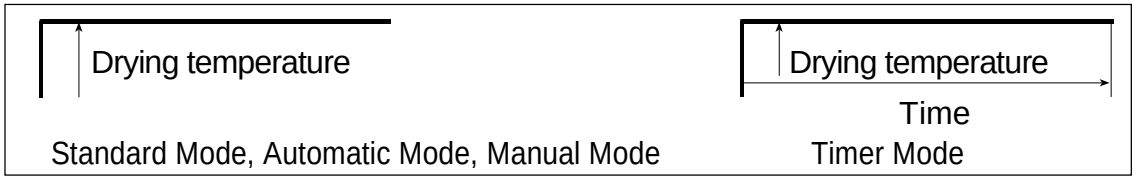
Unit	Formula	Display
Moisture content is based on wet sample mass ✳1	$\frac{W - D}{W} \times 100$	% MOIST /W
Moisture content (Atro) is based on dried sample mass	$\frac{W - D}{D} \times 100$	% MOIST /D
Dry content	$\frac{D}{W} \times 100$	% RATIO D/W
Ratio ✳2	$\frac{W}{D} \times 100$	% RATIO W/D
Gram value	—	g

W: Wet sample mass D: Dried sample mass
✳1: Factory settings
✳2: When result reaches to 999%, measurement is stopped.

7.2. Procedures to Store a Measurement Program

7.2.1. Standard Drying

This explanation uses the following parameters and sample displays of MX-50.



Common Items

Program number ..... 2 (PROG 2)
Drying program Heating pattern ..... Standard drying (⌐‾‾)
Drying temperature..... 160°C
Measurement unit ..... Moisture content (% MOIST /W)
Minimum scale value during measurement.. 0.01 %
Minimum scale value of gram display ..... 0.001 g
Sample quantity ..... Approximately 5 g
Data memory function ..... Not used

Items for Standard Mode

Analysis mode ..... Standard mode (Symbol: [5td])
ACCURACY..... [MID.]
Analyzing mode to finish a measurement ..... Automatic setting by ACCURACY

Items for Automatic Mode

Analysis mode ..... Automatic mode (Symbol: [U-a])
Analyzing mode to finish measurement ..... 0.05 %/min

Items for Timer Mode

Analysis mode ..... Timer mode (Symbol: [U-t])
Analyzing mode to finish measurement ..... 10 minutes

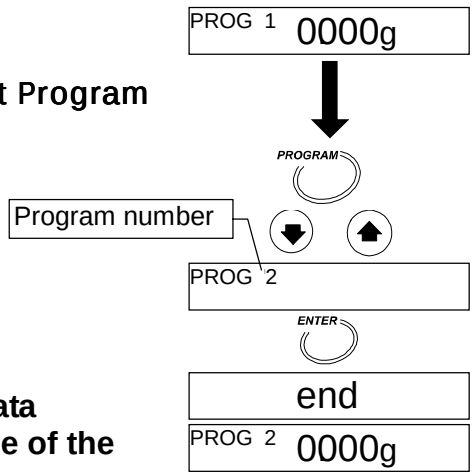
Items for Manual Mode

Analysis mode ..... Manual mode (Symbol: [U-m])

1. Display the gram unit (of the weighing mode).

Select a Program Number to Edit the Measurement Program

2. Press the [PROGRAM] key and press the ⇩ or ⇧ key to select a program number.
3. Press the [ENTER] key to use the number.
4. The analyzer displays [end] and returns to the weighing mode.



Caution **If the data memory function is active, the data memory number (MEM) is displayed in place of the program number (PROG).**

Select an Analysis Mode

5. Press the [SELECT] key to select a symbol, it will blink. Select an analysis mode using the [⇩] or [⇧] key.
   If standard mode is used, select [5td].
   If automatic mode is used, select [U-a].
   If timer mode is used, select [U-t].
   If manual mode is used, select [U-m].

Set ACCURACY for the Standard Mode

6. Select ACCURACY with the [SELECT] key.
   Select [MID.] with the [⇩] or [⇧] key.
   When ACCURACY is selected, [HI], [MID.] or [LO] blinks.

Set the Heating Pattern

7. Select drying temperature with the [SELECT] key.
   Select standard drying ⌐‾‾ of the heating pattern with the [PROGRAM] key.

Set the Drying Temperature

8. Set 160°C with the [⇩] or [⇧] key.

Set the Preset Termination Value for Automatic Mode

9. Select the preset termination value with the [SELECT] key.
   Select 0.05 [%/min] with the [⇩] or [⇧] key.

Set the Analysis Time for the Timer Mode

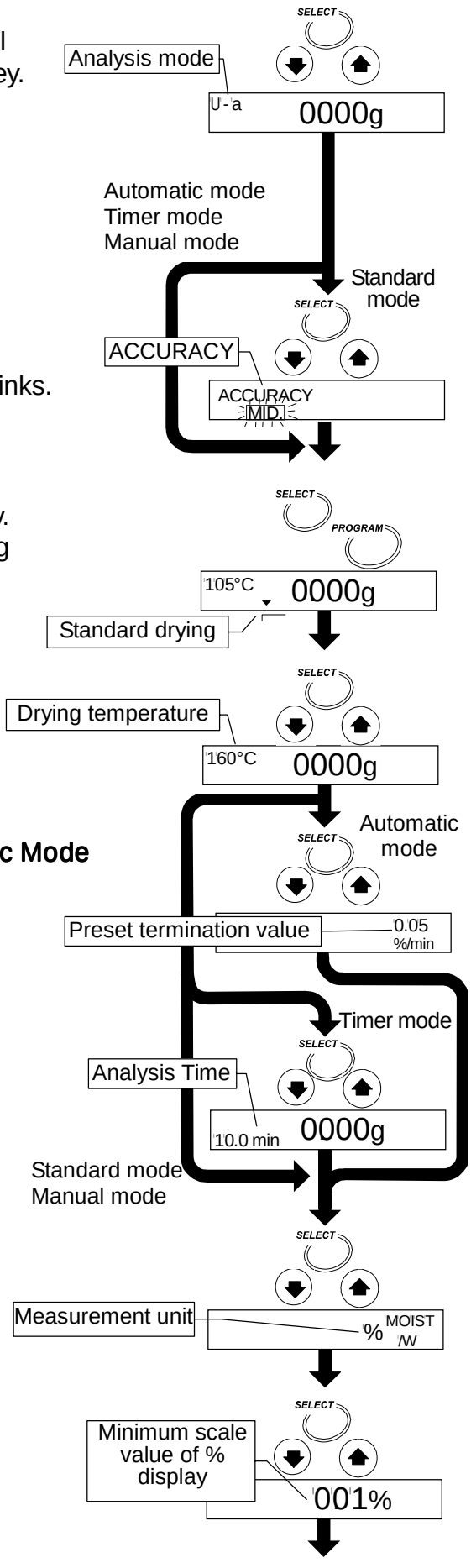
10. Select time with the [SELECT] key.
    Select 10.0 [min] with the [⇩] or [⇧] key.

Set the Measurement Unit

11. Select a measurement unit with the [SELECT] key. Select a moisture content (based on a wet sample) with the [⇩] or [⇧] key.

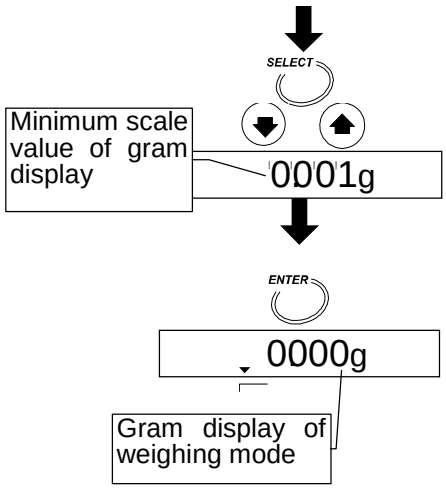
Set the Minimum Scale Value of the % Display

12. Select % display with the [SELECT] key.
    Select 0.01 [%] with the [⇩] or [⇧] key.



Set the Minimum Scale Value of the Gram Display

13. Select gram display with the [SELECT] key.
    Select 0.001 [g] with the ⇩ or ⇧ key.



Store the Parameters and Finish the Operation

14. Press the [ENTER] key to store the new parameters for the measurement program to program number 2. Pressing the key, the weighing mode is automatically displayed. When PROG 2 is recalled, the settings can be used.

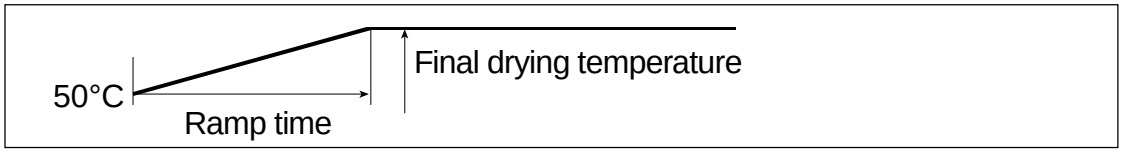
    To cancel the new parameters and return to the weighing mode, press the [RESET] key.

7.2.2. Ramp Drying (ML-50 can not select ramp drying)

Standard Mode, Automatic Mode or Manual Mode

Refer to page 34 for Timer Mode

This explanation uses the following parameters and sample displays of MX-50.



Common Items

Program number ..... 3 (PROG 3)
Drying program Heating pattern .....Ramp drying (⟋)
Final drying temperature .....160°C
Ramp time.....5.0 minutes
Measurement Unit.....Moisture content
Minimum scale value during measurement.. 0.01 %
Minimum scale value of gram display ..... 0.001 g
Sample quantity ..... Approximately 5 g
Data memory function..... Not used

% MOIST /W

Items for Standard Mode

Analysis mode ..... Standard mode (Symbol: 5td)
ACCURACY..... MID.
Analyzing mode to finish measurement .....Automatic setting by ACCURACY

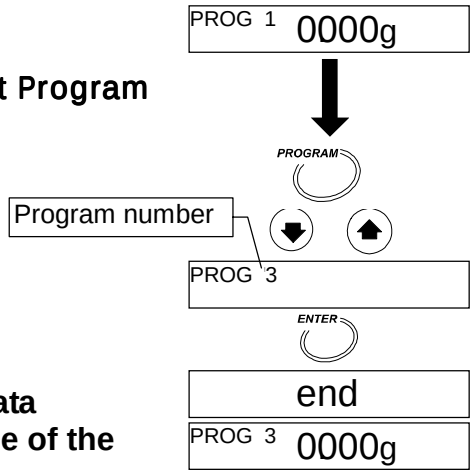
Items for Automatic Mode

Analysis mode ..... Automatic mode (Symbol: U-a)
Analyzing mode to finish measurement .....0.05 %/min

Items for Manual Mode

Analysis mode ..... Manual mode (Symbol: U-m)

1. Display gram unit (of the weighing mode).



Select a Program Number to Edit the Measurement Program

2. Press the PROGRAM key and press the ⇩ or ⇧ key to select a program number.
3. Press the ENTER key to use the number.
4. The analyzer displays end and returns to the weighing mode.

Caution **If the data memory function is active, the data memory number (MEM) is displayed in place of the program number (PROG).**

Select an Analysis Mode

5. Press the SELECT key to select a symbol, it will blink. Select an analysis mode using the ⇩ or ⇧ key.
   If standard mode is used, select 5td.
   If automatic mode is used, select U-a.
   If manual mode is used, select U-m.

Set ACCURACY for Standard Mode

6. Select ACCURACY with the SELECT key.
   Select MID. with the ⇩ or ⇧ key.
   When ACCURACY is selected, HI, MID. or LO blinks.

Set the Heating Pattern

7. Select drying temperature with the SELECT key.
   Select ramp drying ⌒ of heating pattern with the PROGRAM key.

Set the Final Drying Temperature

8. Set 160°C with the ⇩ or ⇧ key.

Set the Ramp Time

9. Set 5.0 minutes with the ⇩ or ⇧ key.

Set the Preset Termination Value for Automatic Mode

10. Select preset termination value with the SELECT key. Select 0.05 [%/min] with the ⇩ or ⇧ key.

Set the Measurement Unit

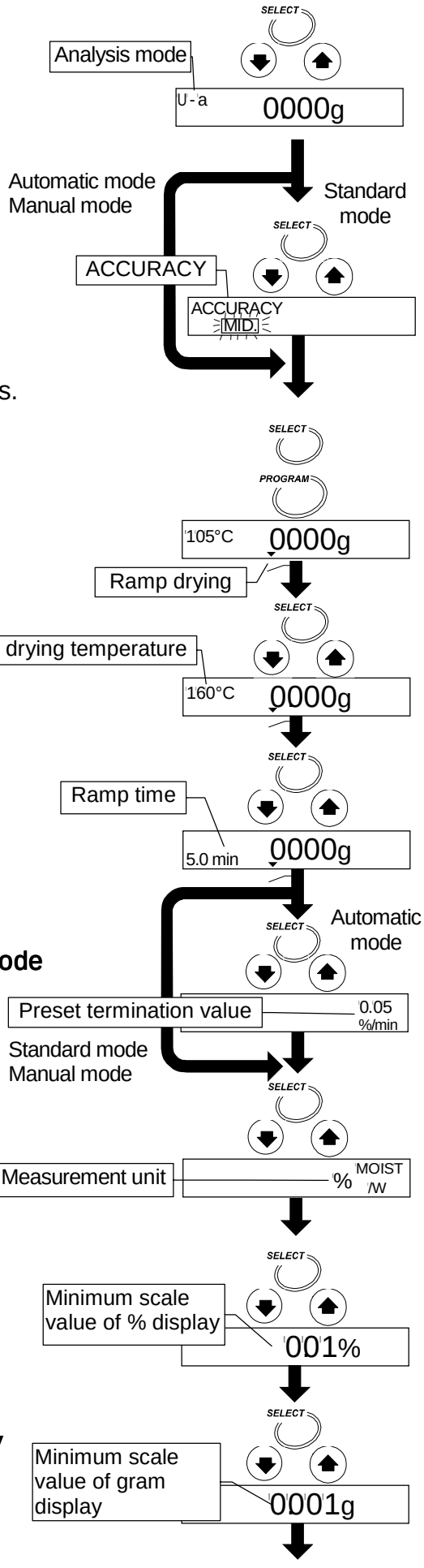
11. Select measurement unit with the SELECT key.
    Select a moisture content (based on a wet sample) with the ⇩ or ⇧ key.

Set the Minimum Scale Value of the % Display

12. Select % display with the SELECT key.
    Select 0.01 [%] with the ⇩ or ⇧ key.

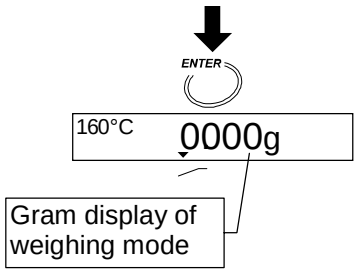
Set the Minimum Scale Value of the Gram Display

13. Select gram display with the SELECT key.
    Select 0.001 [g] with the ⇩ or ⇧ key.



Store Parameters and Finish the Operation

14. Press the [ENTER] key to store the new parameters of the measurement program to program number 3. Pressing the key, the weighing mode is automatically displayed.
When PROG 3 is recalled, the settings can be used.

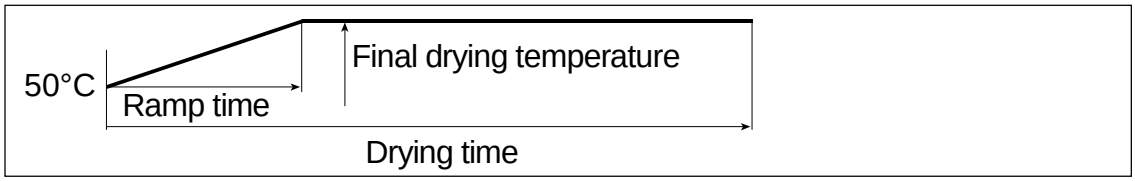


To cancel the new parameters and return to the weighing mode, press the [RESET] key.

Timer Mode

Refer to page 32 for Standard Mode, Automatic Mode or Manual Mode

This explanation uses the following parameters and sample displays of MX-50.

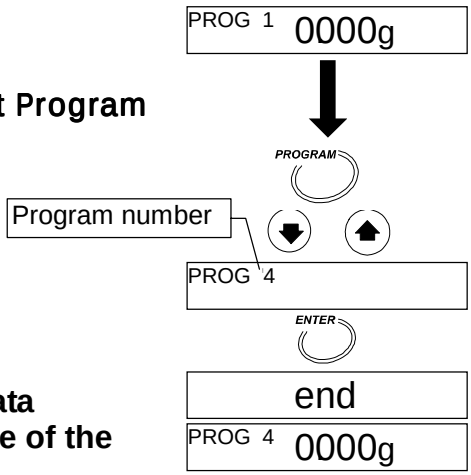


Common Items

Program number		4 (PROG 4)
Analysis mode		Timer mode (Symbol: [U-t])
Drying program	Heating pattern	Ramp drying (⟋‾)
	Final drying temperature	160°C
	Ramp time	5.0 minutes
	Drying time	10.0 minutes
Measurement unit		Moisture content
Minimum scale value during measurement		0.01 %
Minimum scale value of gram display		0.001 g
Sample quantity		Approximately 5 g
Data memory function		Not used

[% MOIST /W]

1. Display gram unit (of the weighing mode).



Select a Program Number to Edit the Measurement Program

2. Press the [PROGRAM] key and press the ⇩ or ⇧ key to select a program number.
3. Press the [ENTER] key to use the number.
4. The analyzer displays [end] and returns to the weighing mode.

Caution **If the data memory function is active, the data memory number (MEM) is displayed in place of the program number (PROG).**

Select an Analysis Mode

5. Press the [SELECT] key to select a symbol, it will blink. Select [U-t] of the timer mode with the [⇓] or [⇑] key. (Press these keys to select it)

Set the Heating Pattern

6. Select drying temperature with the [SELECT] key. Select ramp drying ⟋ of the heating pattern with the [PROGRAM] key.

Set the Final Drying Temperature

7. Set 160°C with the [⇓] or [⇑] key.

Set the Ramp Time

8. Set 5.0 minutes with the [⇓] or [⇑] key.

Set the Analysis Time

9. Set 10.0 minutes with the [⇓] or [⇑] key.

Set a Measurement Unit

10. Select a measurement unit with the [SELECT] key. Select moisture content (based on a wet sample) with the [⇓] or [⇑] key.

Set the Minimum Scale Value of the % Display

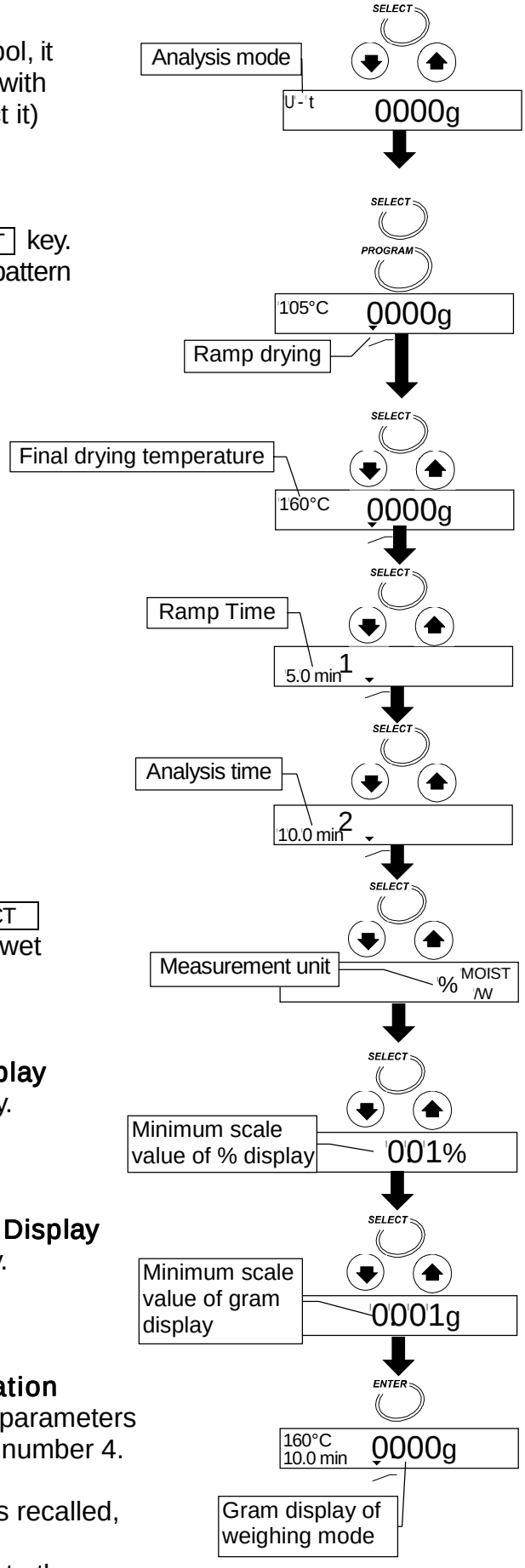
11. Select the % display with the [SELECT] key. Select 0.01 [%] with the [⇓] or [⇑] key.

Set the Minimum Scale Value of the Gram Display

12. Select gram display with the [SELECT] key. Select 0.001 [g] with the [⇓] or [⇑] key.

Store the Parameters and Finish the Operation

13. Press the [ENTER] key to store the new parameters of the measurement program to program number 4. Pressing the key, the weighing mode is automatically displayed. When PROG 4 is recalled, the settings can be used.
    To cancel the new parameters and return to the weighing mode, press the [RESET] key.

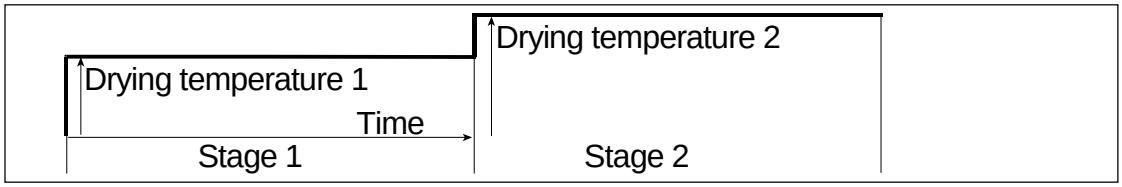


7.2.3. Step Drying (ML-50 can not select step drying)

Standard Mode, Automatic Mode or Manual Mode

Refer to page 38 for Timer Mode

This explanation uses the following parameters and sample displays of MX-50.



"Temperature 1" can be set higher than "temperature 2" in step drying.

Common Items

Program number ..... 5 (PROG 5)
Drying program Heating pattern .....Step drying (⌐¬)
Drying temperature 1 .....120°C
Drying temperature 2 .....160°C
Time.....5.0 minutes
Measurement Unit.....Moisture content [% MOIST /W]
Minimum scale value during measurement.. 0.01 %
Minimum scale value of gram display ..... 0.001 g
Sample quantity ..... Approximately 5 g
Data memory function..... Not used

Items for Standard Mode

Analysis mode ..... Standard mode (Symbol: [5td])
ACCURACY..... [MID.]
Analyzing mode to finish measurement .....Automatic setting by ACCURACY

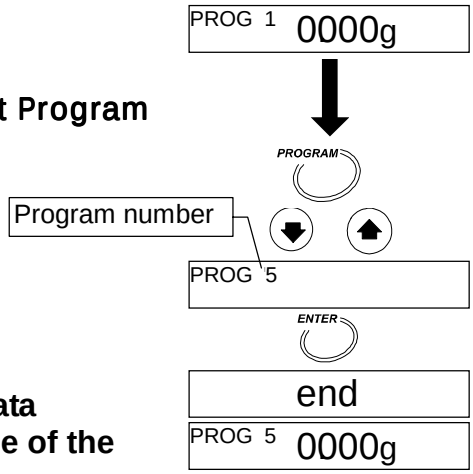
Items for Automatic Mode

Analysis mode ..... Automatic mode (Symbol: [U-a])
Analyzing mode to finish measurement .....0.05 %/min

Items for Manual Mode

Analysis mode ..... Manual mode (Symbol: [U-m])

1. Display gram unit (of the weighing mode).



Select a Program Number to Edit the Measurement Program

2. Press the [PROGRAM] key and press the ⇩ or ⇧ key to select a program number.
3. Press the [ENTER] key to use the number.
4. The analyzer displays [end] and returns to the weighing mode.

Caution **If the data memory function is active, the data memory number (MEM) is displayed in place of the program number (PROG).**

Select an Analysis Mode

5. Press the [SELECT] key to blink a symbol, it will blink. Select an analysis mode using the [⇩] or [⇧] key.
   If standard mode is used, select [5td].
   If automatic mode is used, select [U-a].
   If manual mode is used, select [U-m].

Set ACCURACY for the Standard Mode

6. Select ACCURACY with the [SELECT] key.
   Select [MID.] with the [⇩] or [⇧] key.
   When ACCURACY is selected, [HI], [MID.] or [LO] blinks.

Set the Heating Pattern

7. Select drying temperature 1 with the [SELECT] key. Select step drying ⌐¬ of the heating pattern with the [PROGRAM] key.

Set Drying Temperature 1

8. Set 120°C to drying temperature 1 with the [⇩] or [⇧] key.

Set the Time

9. Select time with the [SELECT] key.
   Set 5.0 minutes with the [⇩] or [⇧] key.

Set Drying Temperature 2

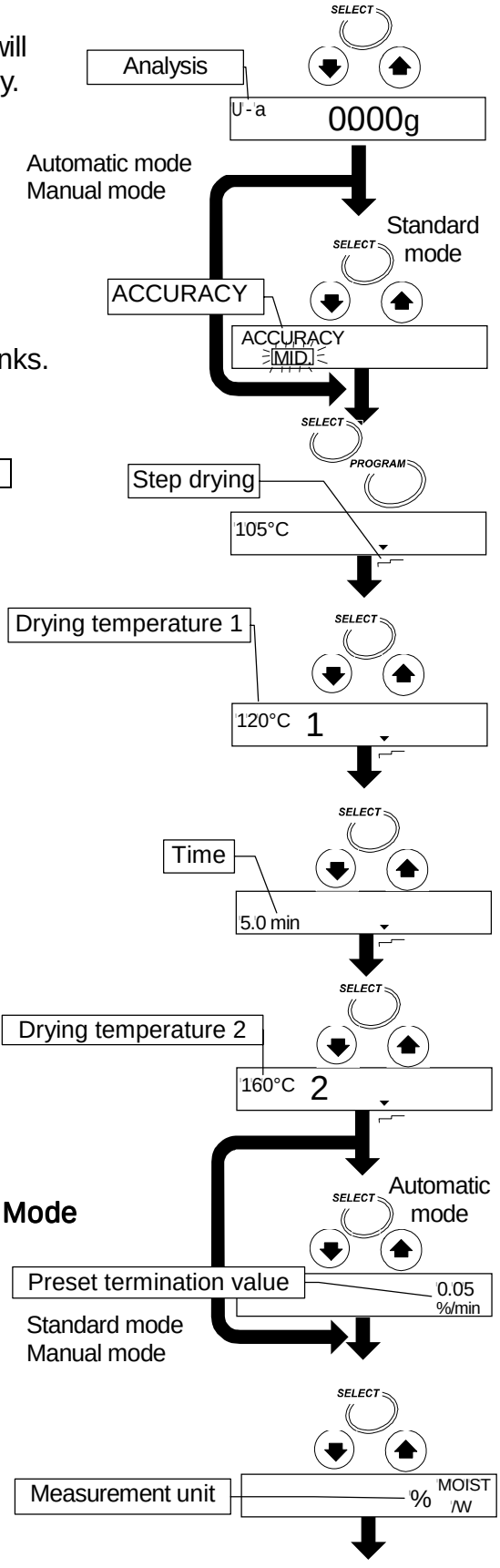
10. Select drying Temperature 2 with the [SELECT] key.
    Set 160°C with the [⇩] or [⇧] key.

Set the Preset Termination Value for Automatic Mode

11. Select a preset termination value with the [SELECT] key. Select 0.05 [%/min] with the [⇩] or [⇧] key.

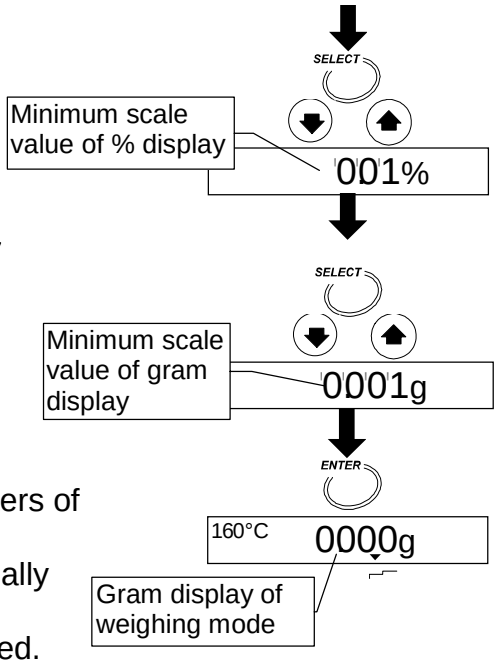
Set Measurement Unit

12. Select measurement unit with the [SELECT] key.
    Select moisture content (based on a wet sample) with the [⇩] or [⇧] key.



Set the Minimum Scale Value of the % Display

13. Select the % display with the [SELECT] key.
    Select 0.01 [%] with the [⇩] or [⇧] key.



Set the Minimum Scale Value of the Gram Display

14. Select the gram display with the [SELECT] key.
    Select 0.001 [g] with the [⇩] or [⇧] key.

Store the Parameters and Finish the Operation

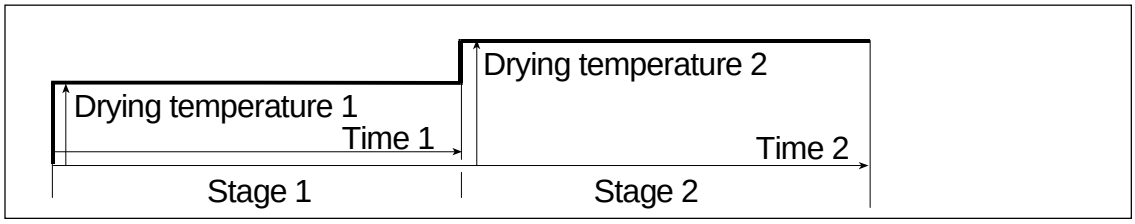
15. Press the [ENTER] key to store the new parameters of the measurement program to program number 3.
    Pressing the key, the weighing mode is automatically displayed.
    When PROG 3 is recalled, the settings can be used.

    To cancel new parameters and return to weighing mode, press the [RESET] key.

Timer Mode

Refer to page 36 for Standard Mode, Automatic Mode or Manual Mode

This explanation uses the following parameters and sample displays of MX-50.

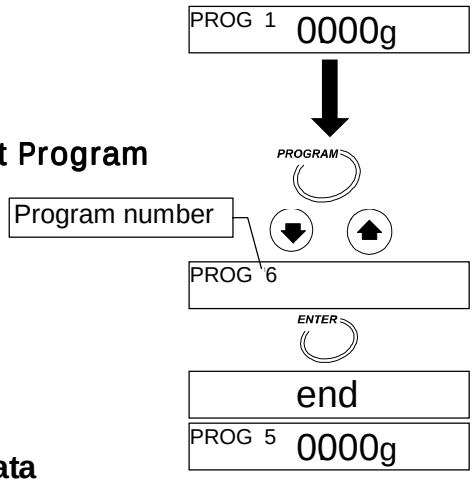


"Temperature 1" can be set higher than "temperature 2" in step drying.

Common Items

- Program number ..... 6 (PROG 6)
- Analysis mode ..... Timer mode (Symbol: [U-t])
- Drying program
  - Heating pattern ..... Step drying (⌐¬)
  - Drying temperature 1 ..... 160°C
  - Drying temperature 2 ..... 120°C
  - Time 1 ..... 5.0 minutes
  - Time 2 ..... 10.0 minutes
- Measurement unit ..... Moisture content [% MOIST /W]
- Minimum scale value during measurement.. 0.01 %
- Minimum scale value of the gram display .... 0.001 g
- Sample quantity ..... Approximately 5 g
- Data memory function ..... Not used

1. Display gram unit (of the weighing mode).



Select a Program Number to Edit the Measurement Program

2. Press the [PROGRAM] key and press the ⇩ or ⇧ key to select a program number.
3. Press the [ENTER] key to use the number.
4. The analyzer displays [end] and returns to the weighing mode.

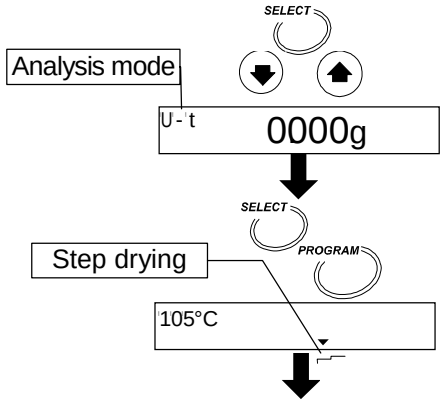
Caution **If the data memory function is active, the data memory number (MEM) is displayed in place of the program number (PROG).**

Select an Analysis Mode

5. Press the [SELECT] key to select a symbol, it will blink. Select [U-t] of the timer mode with the ⇩ or ⇧ key. (Press these keys to select it)

Set the Heating Pattern

6. Select drying temperature with the [SELECT] key. Select step drying ⌐¬ of the heating pattern with the [PROGRAM] key.



Set Drying Temperature 1

7. Set 120°C with the ⇩ or ⇧ key.

Set Time 1

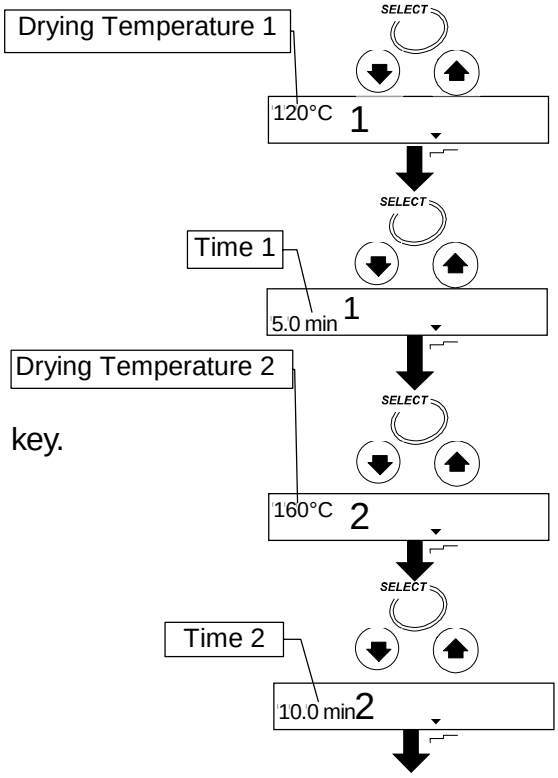
8. Select time 1 with the [SELECT] key. Set 5.0 minutes with the ⇩ or ⇧ key.

Set Drying Temperature 2

9. Select Drying Temperature 2 with the [SELECT] key. Set 160°C with the ⇩ or ⇧ key.

Set Time 2

10. Select time 2 with the [SELECT] key. Set 10.0 minutes with the ⇩ or ⇧ key.



Set the Measurement Unit

11. Select measurement unit with the SELECT key.
    Select the moisture content (based on wet sample) with the ⇩ or ⇧ key.

Set the Minimum Scale Value of the % Display

12. Select the % display with the SELECT key.
    Select 0.01 [%] with the ⇩ or ⇧ key.

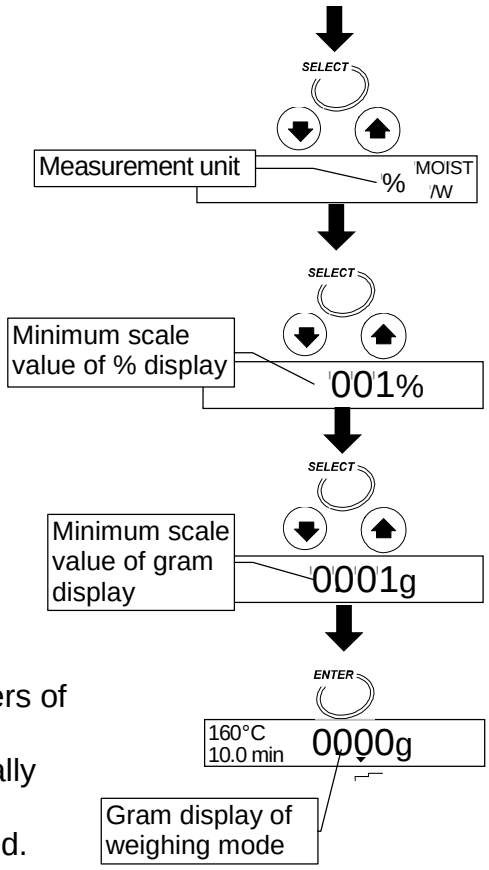
Set the Minimum Scale Value of the Gram Display

13. Select the gram display with the SELECT key.
    Select 0.001 [g] with the ⇩ or ⇧ key.

Store the Parameters and Finish the Operation

14. Press the ENTER key to store the new parameters of the measurement program to program number 6.
    Pressing the key, the weighing mode is automatically displayed.
    When PROG 6 is recalled, the settings can be used.

    To cancel the new parameters and return to the weighing mode, press the RESET key.



8. Check Function

8.1. Self-Check Function

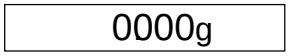
Use the self-check function to check whether there is an error or inaccurate result. During the check, the heater is turned on and the temperature sensor is checked.

Caution

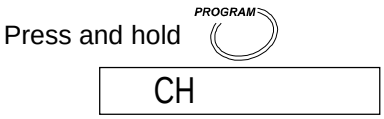
Do not put flammable matter near the analyzer.
Do not put anything on the heater cover.

8.1.1. Operation

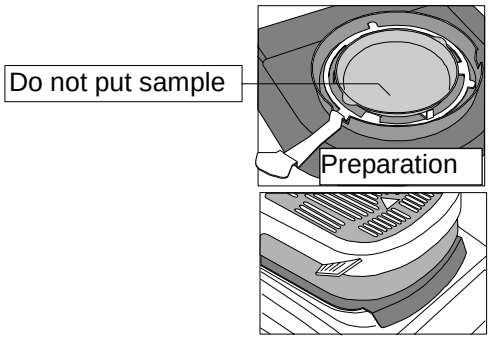
1. Display the gram unit (of the weighing mode).



2. Press and hold the [PROGRAM] key to display [CH].

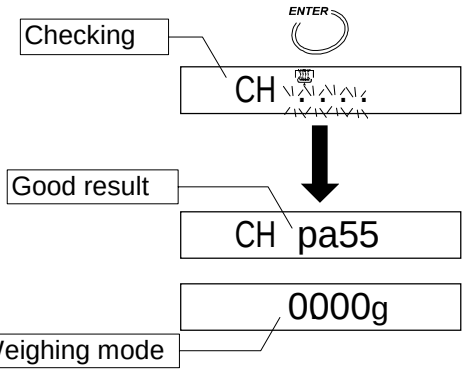


3. Put the breeze break ring, pan support, pan handle and sample pan in order. (Do not put a sample on the pan.)
Close the heater cover.
Press the [ENTER] to start the check.



If [Clo5e] is displayed, the heater cover is not closed. When it is closed, the self-check function is started.

4. The check function needs approximately one minute.



Good result... Displays [CH pa55], sounds buzzer and returns to weighing mode automatically.

Error..... The buzzer sounds and an error code is displayed.
Refer to 14.5. Error Message for details.

Example: [CH no] [error 0] [Ht err]

8.2. Test Sample (Sodium Tartrate Dihydrate)

---Test sample (Sodium tartrate dihydrate, $Na_2C_4H_4O_6 \cdot 2H_2O$)---

- Sodium tartrate dihydrate is used to check the accuracy of measurement for the analyzer.
  As an ideal substance on theory, sodium tartrate dihydrate includes moisture content of 15.66% in the molecule. But the moisture content may change due to conditions of storage.
- The moisture content of 15.0 to 16.0% is obtained by the method below.
  (Unit % is based on wet sample)
- Sodium tartrate is contained in food (example : wine). If it may irritate the eyes and nose, wash with water.
- The test sample can not be used repeatedly. Dispose of it as flammable matter.
- In case of MS-70 MX-50 and MF-50, test sample is included in these packing list.
  In case of ML-50, purchase the test sample of accessory.

Caution A hot sample pan may cause an error. Allow the pan to cool before the next test.

Measurement

1. Enter the following parameters.

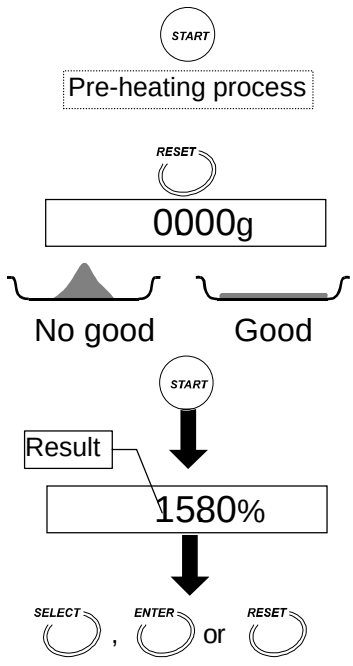
   Analysis mode ..... Standard mode (Symbol: [Std])
   Drying program Heating pattern ..... Standard drying (⌐‾‾)
   Drying temperature..... 160°C
   ACCURACY..... [MID.]
   Sample quantity ..... Approximately 5 g is selected by ACCURACY automatically.
   Measurement unit ..... Moisture content [% MOIST /W]

2. Pre-heating process.
   Put a sample pan, instead of a sample, on the pan. Press the [START] key to heat it. The analyzer temperature becomes equilibrium.

3. Press the [RESET] key to make zero display.
   Spread the sample as evenly as possible.

4. Press the [START] key to start the measurement.
   The result is displayed after 8 minutes normally.
   If the results is between 15.0 to 16.0%, the analyzer works properly.

5. Press the following key to complete the measurement.
   [ENTER] key..... Outputs (Prints) the results.
   [SELECT] key ... Returns to the weighing mode.
   [RESET] key..... Returns to the weighing mode and displays zero.



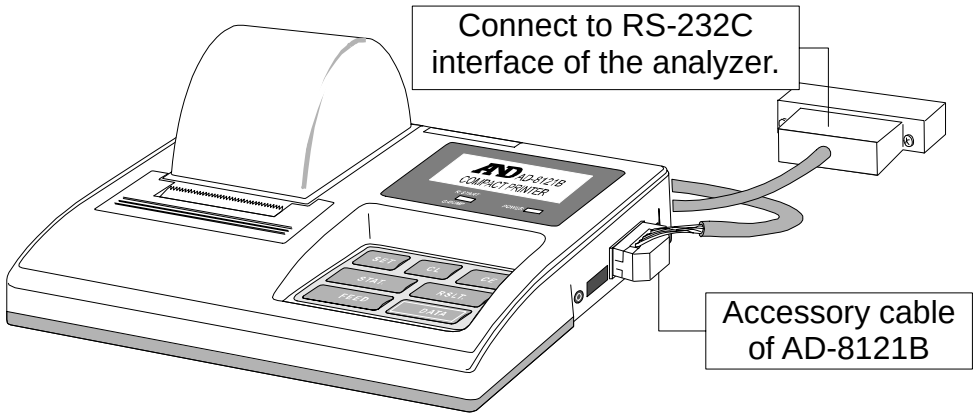
9. Connecting to a Printer

- The analyzer can be connected to a compact dot-matrix printer (AD-8121B) using the RS-232C interface. The results and record adapted to GLP, GMP and ISO can be printed.
  GLP: Good Laboratory Practice,
  GMP: Good Manufacture Practice,
  ISO: International Organization for Standardization
- The statistical calculation data of the result and the graph data of the change of moisture content per one minute can be printed using the function of the AD-8121B.
- Use the AD-8121B accessory cable to connect them.

Setting List

Use	Analyzer settings				AD-8121B settings
	prt	5-d	pU5e	info	
Result and measurement program (Excluding statistics calculation)	0,1	0	1	1,2	MODE 3 Dump printing
Result with statistical calculation	0,1	0	0,1	0	MODE 1
Trace of change of moisture content per one minute	2	0	0,1	0	MODE 2 Interval printing
Data for GLP, GMP and ISO	0,1,2	0	0	1,2	MODE 3 Dump printing

Refer to "13. Function Table" to detail of settings.
Read the instruction manual of the printer.



Compact dot-matrix printer (AD-8121B)

9.1. Print samples

9.1.1. Example To Print The Whole Data At One Time

This example is printed items of "analyzer information", "measurement program", "measurement data" and "signature space" at one time.

Preparation of Parameters

Device	Parameter	Description
Analyzer	prt 0 ⁎1	When pressing the [ENTER] key, the result is outputted.
	prt 1	Data is outputted after measurement automatically.
	5-d 0 ⁎1	Result is outputted only.
	pU5e 1 ⁎1	Approx. two seconds interval in each line.
	info 1	To print items at one time.
AD-8121B	MODE 3	Dump print (Received data is printed as it is)

⁎1: Factory settings

How To Print

Select a parameter to print "Measurement data". Refer to "13. Function Table"

prt 0	When pressing the [ENTER] key, the result is outputted.
prt 1	Data is outputted after measurement automatically.

Print Example

```
            A & D
MODEL        MX-50
S/N      P1234567
ID         LAB-123
PROGRAM      No. 1
MODE     STANDARD
              MID.
DRYING   STANDARD
            160  C
UNIT     MOIST/ W
 - - - - - - - -
INITIAL WEIGHT
          5.678  g
FINAL WEIGTH
          4.567  g
RESULT   MOIST/ W
          19.57  %
ANALYSIS TIME
             6.7min
DATE   2004/09/30
TIME     12:34:56
REMARKS



 - - - - - - - -
SIGNATURE



 - - - - - - - -
```

Factory
Product
Serial number
ID number. ⁎2
PROG No.
} Analysis mode. Refer to9.1.3
} Drying program. Refer to 9.1.3
Measurement Unit
} Wet weight
} Dried weight
} Measurement Result
} Analysis time
} Date. Refer to 9.1.3
} Remarks. Refer to 9.1.3
} Signature. Refer to 9.1.3

Analyzer information
Measurement program
Measurement data
Signature space

⁎2: ID number can be changed. Refer to "12.1. Identification Number (ID No.)"

9.1.2. Example To Print Selected Items

This print example is printed multiple measurement data and a suit of items specified from "analyzer information", "measurement program" or "signature space". When the title data is the same, it is economical use.

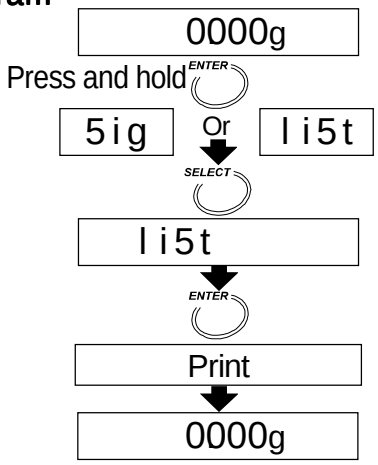
Preparation of Parameters

Device	Parameter	Description
Analyzer	prt 0 ⁎1	When pressing the [ENTER] key, the result is outputted.
	prt 1	Data is outputted after measurement automatically.
	5-d 0 ⁎1	Result is outputted only.
	pU5e 1 ⁎1	Approx. two seconds interval in each line.
	info 2	To print specified item.
AD-8121B	MODE 3	Dump print (Received data is printed as it is)

⁎1: Factory settings

How To Print "Analyzer Information" and "Measurement Program"

1. Display the gram unit (of the weighing mode).
2. Press and hold the [ENTER] key.
3. Press the [SELECT] key to select [li5t].
4. Press the [ENTER] key to print them.
5. Display the gram unit (of the weighing mode).



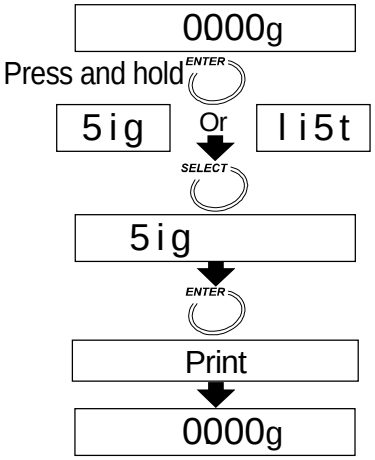
How To Print "Measurement Data"

Select a parameter to print "Measurement data". Refer to "13. Function Table"

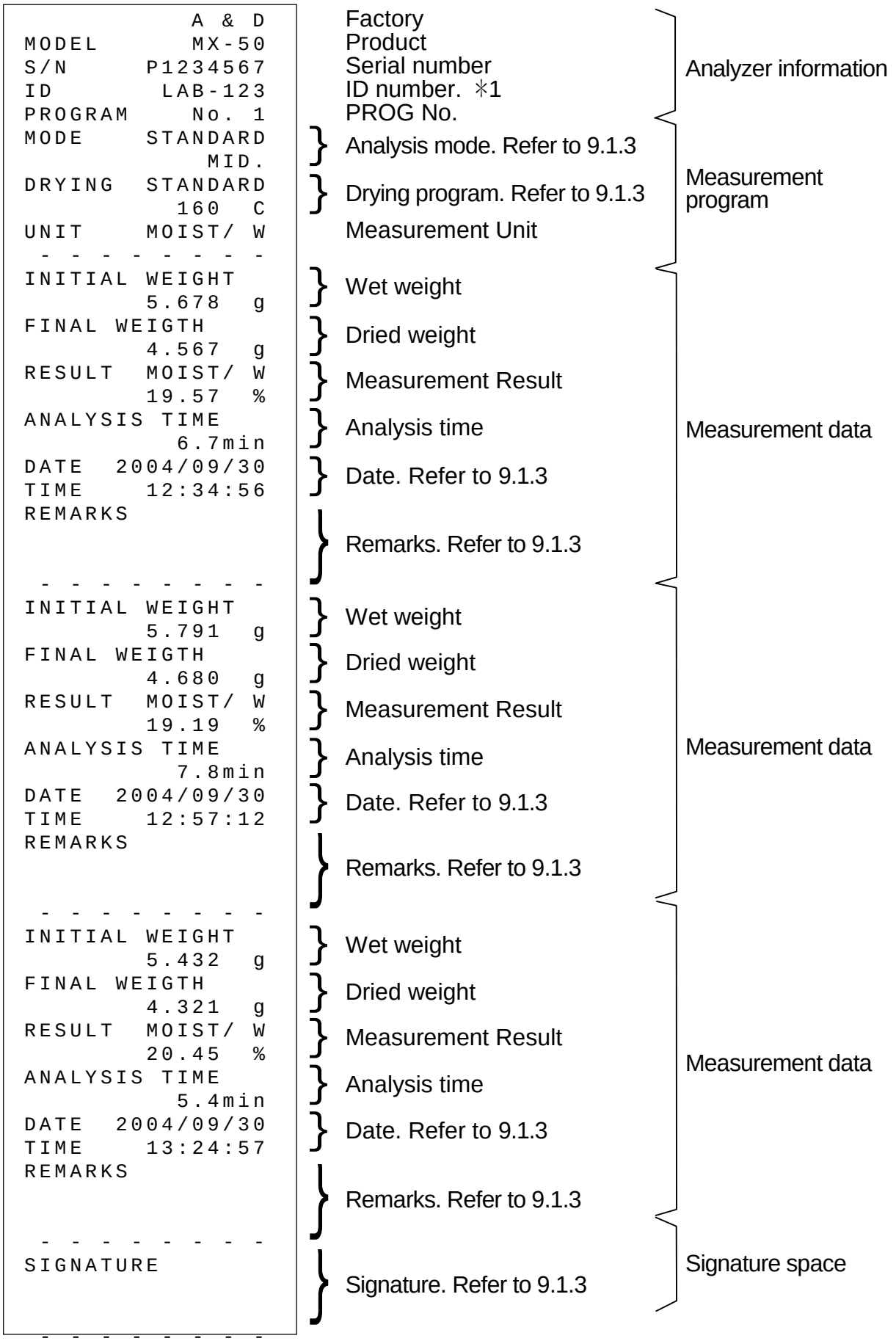
prt 0	When pressing the [ENTER] key, the result is outputted.
prt 1	Data is outputted after measurement automatically.

How To Print "Signature Space"

1. Display the gram unit (of the weighing mode).
2. Press and hold the [ENTER] key.
3. Press the [SELECT] key to select [5ig].
4. Press the [ENTER] key to print "signature space".
5. Display the gram unit (of the weighing mode).



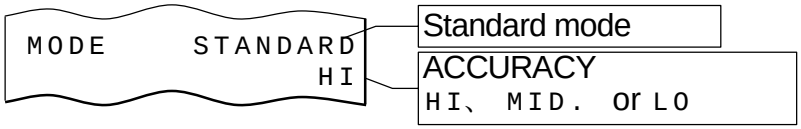
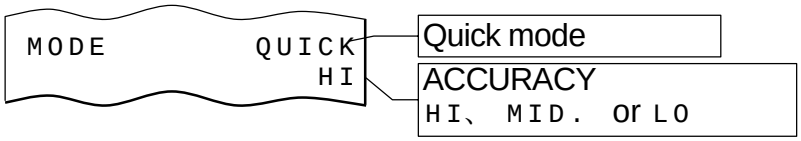
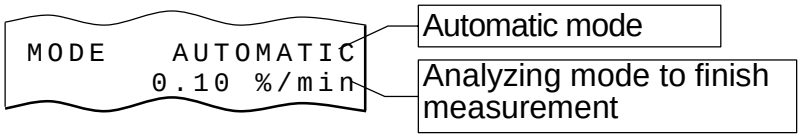
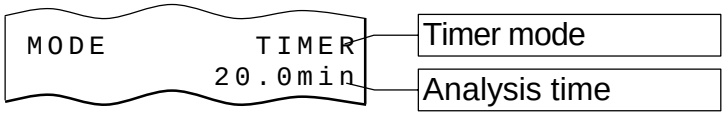
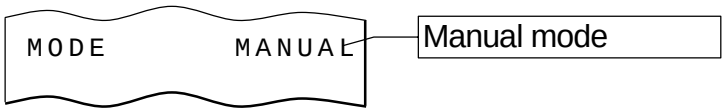
Print Example



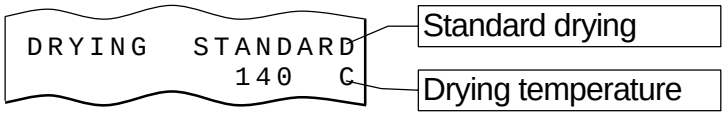
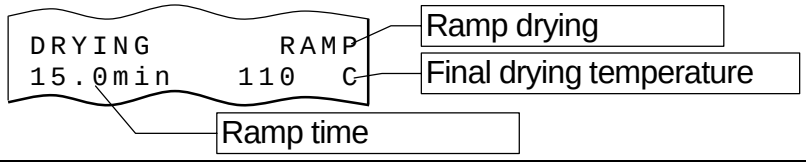
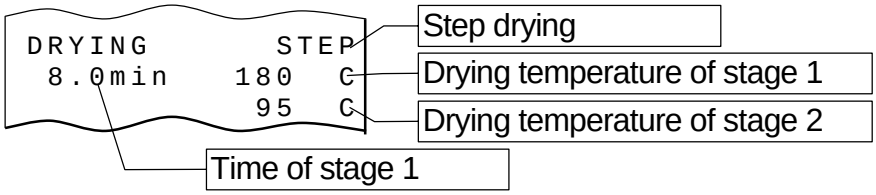
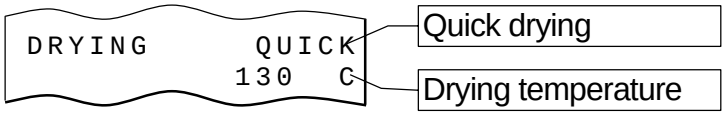
⁎1: ID number can be changed. Refer to "12.1. Identification Number (ID No.)"

9.1.3. Explanation for Print Item

"Analyzer information" and "Measurement program"

Analysis Mode	A Part of Print and Description
Standard mode 5td	
Quick mode quc	
Automatic mode U-a	
Timer mode U-t	
Manual mode U-m	

"Heating pattern"

Heating pattern	A Part of Print and Description
Standard drying 	
Ramp drying 	
Step drying 	
Quick drying 	

ML-50 can select standard drying and quick drying only.

"Measurement Unit"

Unit	A Part of Print	Formula	Display
Moisture content is based on wet sample mass ⁎1	UNIT MOIST/ W	$\frac{W-D}{W} \times 100$	% MOIST /W
Moisture content (Atro) is based on dried sample mass	UNIT MOIST/ D	$\frac{W-D}{D} \times 100$	% MOIST /D
Dry content	UNIT RATIO D/W	$\frac{D}{W} \times 100$	% RATIO D/W
Ratio ⁎2	UNIT RATIO W/D	$\frac{W}{D} \times 100$	% RATIO W/D
Gram value	UNIT g	—	g

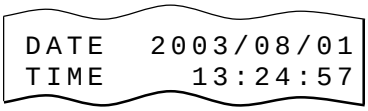
W: Wet sample mass D: Dried sample mass

⁎1: Factory settings

⁎2: When result reaches to 999%, measurement is stopped.

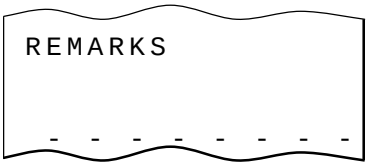
"Date"

It is printed date and time of the built-in clock in the analyzer.
Arrangement of the calendar is the same setting of the built-in clock.
Refer to ".5.2 Setting the Clock and Calendar "
If you need to adjust the clock, refer to ".5.2 Setting the Clock and Calendar "

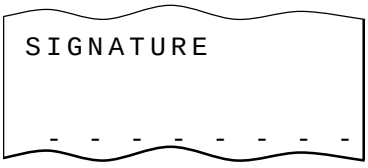


"Remarks Space"

For instance: This space can use for a comment about samples.



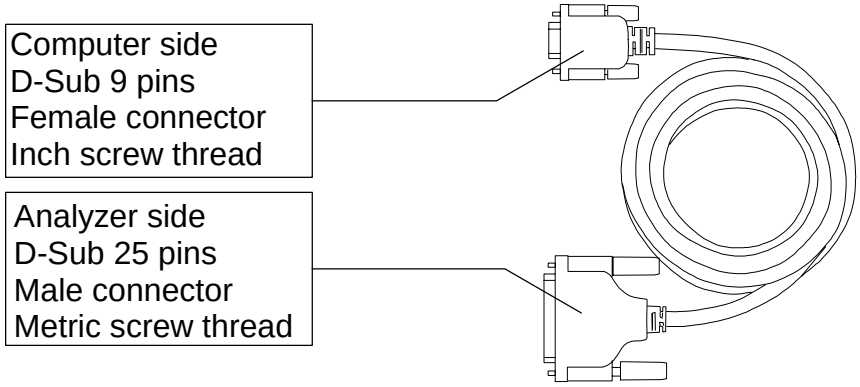
"Signature Space"



10. Connecting to a Computer

- The analyzer can be connected to personal computer using the RS-232C interface.
- The analyzer is the Data Communication Equipment type (DCE).
  Use a straight-through type cable.
  The MS-70 and MX-50 have the following standard accessory cable for RS-232C.
  If it is necessary to connect a cable to the MF-50 and ML-50, purchase the cable of accessory AX-MX-40. If purchasing the RS-232C cable on the market, check the interface connections and type.

RS-232C Cable Included As A Standard Accessory Of The MS-70 and MX-50
Length 2m, straight-through type for modem



- The MS-70 and MX-50 have the standard accessory software "WinCT-Moisture" for Windows. It has the function to make graphs of the change of moisture content in realtime and has an optimum temperature search program that judges heating at an appropriate temperature setting. Refer to "English\Readme.txt" on the CD-ROM for the details.

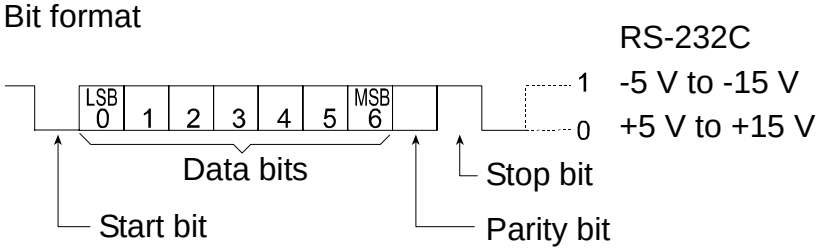
- The MF-50 has the standard accessory software " WinCT" for Windows. It can transmit data to a computer and can be used to monitor data and to check the measurement condition.

- There is the accessory AX-MX-42 of the software " WinCT" for Windows.

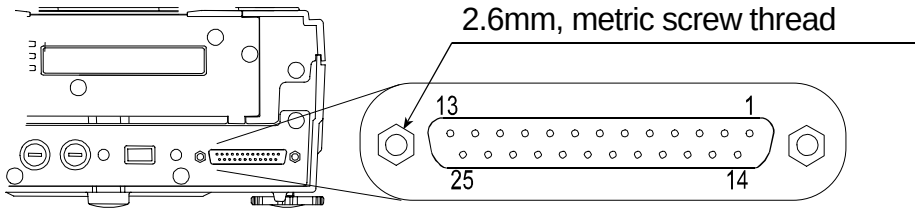
10.1. RS-232C Serial Interface

RS-232C Serial Interface

- Transmission system: EIA RS-232C
- Transmission form: Asynchronous, bi-directional, half duplex
- Data format: Baud rate 2400bps
  - Data bits: 7bits
  - Parity: EVEN
  - Stop bit: 1bit
  - Code: ASCII
  - Terminator: CR LF (CR: 0Dh, LF: 0Ah)
  - Bit format



Pin Connections



	MX-50 and MF-50 (DCE)		Direction	Computer (DTE)
Pin No.	Signal Name ⁎2	Description		Signal Name
1	FG	Frame ground	–	FG
2	RXD	Receive data	←	TXD
3	TXD	Transmit data	→	RXD
4	RTS	Ready to send ⁎3	←	RTS
5	CTS	Clear to send ⁎3	→	CTS
6	DSR	Data set ready	→	DSR
7	SG	Signal ground	–	SG
16, 18, 19, 21, 23	Internal use		Do not connect ⁎1	
Other	Not used			

⁎1: Normal DOS/V cables do not use these terminals.

⁎2: Signal names of the analyzer side are the same as the DTE side with TXD and RXD reversed.

⁎3: RTS and CTS control are not used. CTS output is HI always.

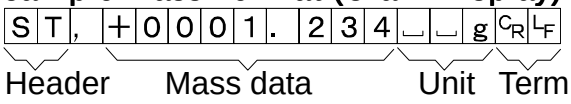
10.2. Output Format

In Case of Format omitted Temperature Data (Function Table 5-d 0)

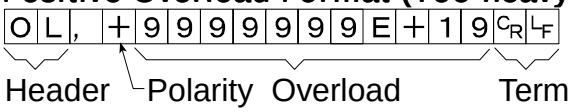
- The format consists of fifteen characters except the terminator.
- A polarity sign is placed before the data with the leading zeros. If the data is zero, the plus sign is used.
- The unit is ␣␣g or ␣␣%.
- The position of decimal point and minimum display are changed by models.
- Sign of ASCII code

CR	0Dh	Carriage return
LF	0Ah	Line feed
␣	20h	Space

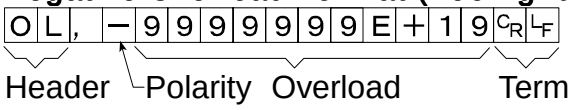
Sample Mass Format (Gram Display)



Positive Overload Format (Too heavy weighing, e display)

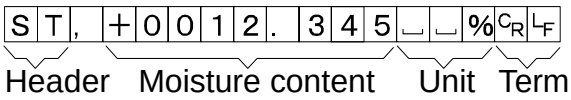


Negative Overload Format (Too light weighing, -e display)

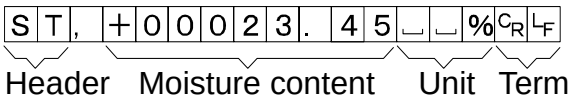


Moisture Content (during weighing or after weighing)

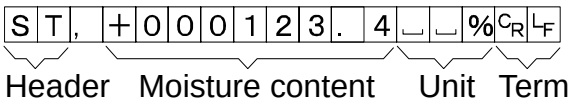
In case of the MS-70



In case of the MX-50 or MF-50



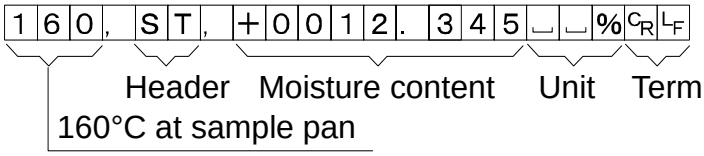
In case of the ML-50



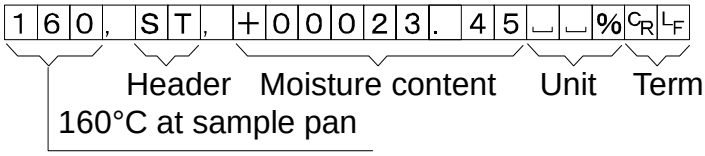
In Case of Format included Temperature Data (Function Table 5-d 1)

- The first 3 figures are the temperature data.
  The format consists of nineteen characters except the terminator.

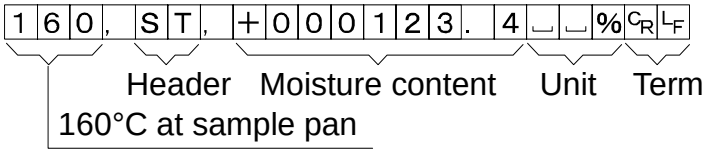
In case of the MS-70



In case of the MX-50 or MF-50



In case of the ML-50



10.3. Command

- The analyzer can be controlled by the following commands from the computer.
  Add a terminator CR LF (0Dh、0Ah) to each command.

Command	Description
Q	Outputs the current data.
SIR	Outputs data continuously
C	Stops data output by SIR command.
QM	Outputs the data during measurement. (In other mode, QM can not use.)
START	Same as the START key
STOP	Same as the STOP key
RESET	Same as the RESET key
ENTER	Same as the ENTER key
SELECT	Same as the SELECT key
DOWN	Same as the ↓ key
UP	Same as the ↑ key
PROGRAM	Same as the PROGRAM key

11. Data Memory Function

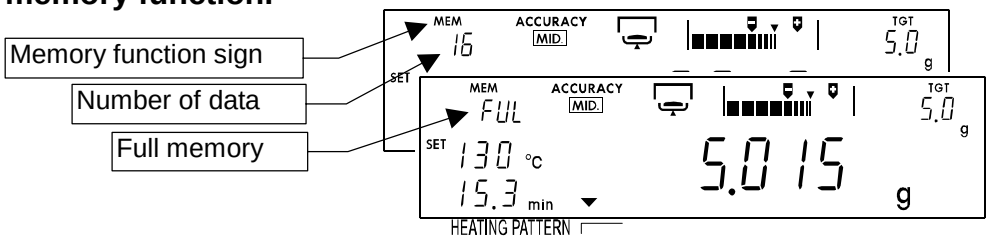
- The data memory function automatically stores each result when finishing a measurement.

	MS-70 / MX-50	MF-50	ML-50
Maximum number	100 data	50 data	30 data

- The stored data can be output to a printer at one time and can be output to a computer using RsCom and Rskey that are Windows applications stored in the CD-ROM of WinCT-Moisture or WinCT at one time.
- The stored data can be deleted at one time.
- The function can select either storing each result or not at data of the function table.
  Data is stored at each measurement..... [data 1]
  Data is not stored..... [data 0]
- When using the data memory function, [MEM] is displayed.
- When displaying [full], the function can not store the next data. The function can store new data after deleting the stored data.

Caution

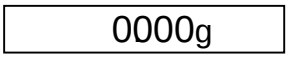
- **When pressing the [STOP] key during a measurement except manual mode, the result is not stored.**
- **Set** data 1 **before measurement, if it is necessary to store each result with data memory function.**



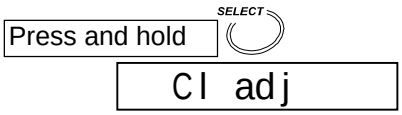
11.1.1. Preparation

This example selects "store result" at data of the function table.

1. Display the gram unit (of the weighing mode).

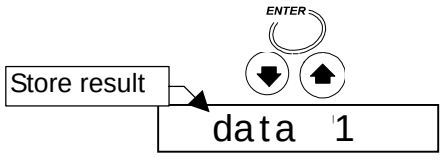


2. Press and hold the [SELECT] key to enter the function table.

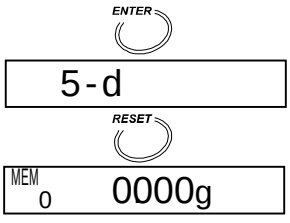


3. Press the [SELECT] key to display [data].

3. Press the [SELECT] key several times and press the [⇓] or [⇑] key to display [data 1].

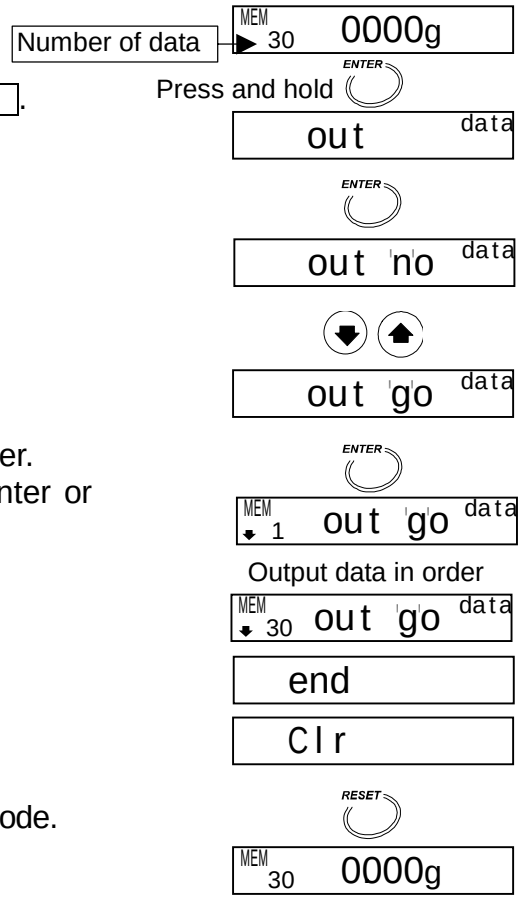


5. Press the [ENTER] key to store the new settings.
   Press the [RESET] key to return to the weighing mode.
   [MEM] is displayed when the memory function is effective.



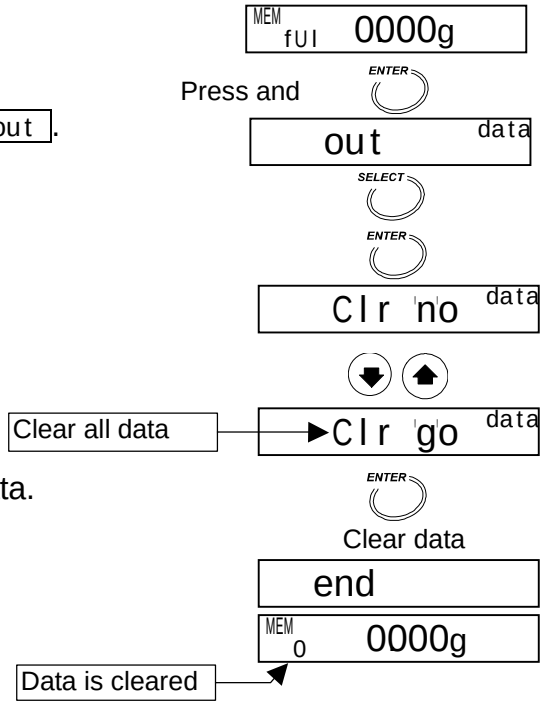
11.1.2. Output All Data at One Time

1. Display the gram unit (of the weighing mode).
2. Press and hold the [ENTER] key to display [out].
3. Press the [ENTER] key to display [out no].
4. Press the [⇓] or [⇑] key to display [out go].
5. Press the [ENTER] key to output the data in order.
   Data is output to the peripheral equipment (printer or computer) connected to the RS-232C interface.
6. When output is finished, [end] is displayed.
7. Press the [RESET] key to return to the weighing mode.



11.1.3. Delete All Data at One Time

1. Display the gram unit (of the weighing mode).
2. Press and hold the [ENTER] key to display [out].
3. Press the [SELECT] key to display [Clr].
   Press the [ENTER] key to enter the mode.
4. Press the [⇓] or [⇑] key to display [Clr go].
5. Press the [ENTER] key to delete all stored data.
6. When deleting is finished, [end] is displayed.



12. Calibration

- The moisture content is calculated with a ratio of wet weight and dried weight. Therefore, the absolute value of weighing does not influence the calculation of the moisture content, but it is necessary to get precise weighing for GLP, GMP and ISO. Use a 20g mass or a 50g mass to calibrate the weighing sensor.
- When calibrating the weighing sensor, you can output the calibration report adapted to GLP, GMP and ISO.
- There is a certified temperature calibrator (accessory AX-MX-43, only for MS-70 and MX-50) to calibrate the pan temperature for precise temperature control.
- When calibrating the temperature, you can output the calibration report adapted to GLP, GMP and ISO.
- The analyzer can store an ID number to be used in the calibration report. The number can be used for management and maintenance of the analyzer

12.1. Identification Number (ID No.)

- The ID number consists of the following seven characters.

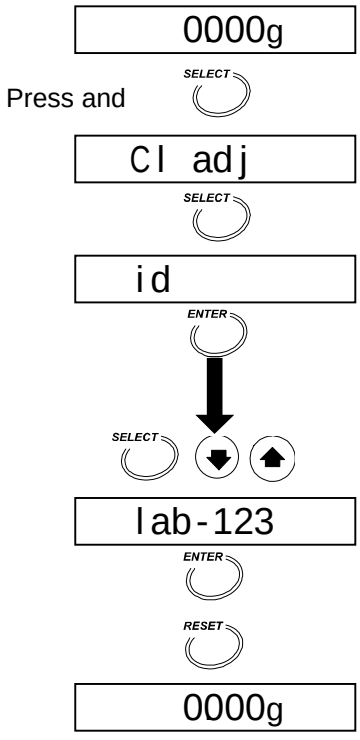
Characters	0	1	2	3	4	5	6	7	8	9	Space	-(hyphen)
Display	0	1	2	3	4	5	6	7	8	9		-

Characters	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q
Display	a	b	C	d	e	f	g	H	i	j	k	l	m	N	o	p	q

Characters	R	S	T	U	V	W	X	Y	Z
Display	r	s	t	U	v	w	x	y	z

12.1.1. Setting the ID Number

1. Turn on the analyzer.
   The gram unit (of weighing mode) is displayed.
2. Press and hold the [SELECT] key to enter the function table. Then [CI adj] is displayed.
3. Press the [SELECT] key to display [id].
4. Press the [ENTER] key.
5. Set the ID number using the following keys.
   Example: lab-123
   [SELECT] key ... Selects a figure.
   [⇩], [⇧] key..... Selects a value for the figure.
   [ENTER] key..... Stores the ID No. and proceeds to step 6.
6. Press the [RESET] key to return to the weighing mode.



12.2. Calibration of the Weighting Sensor

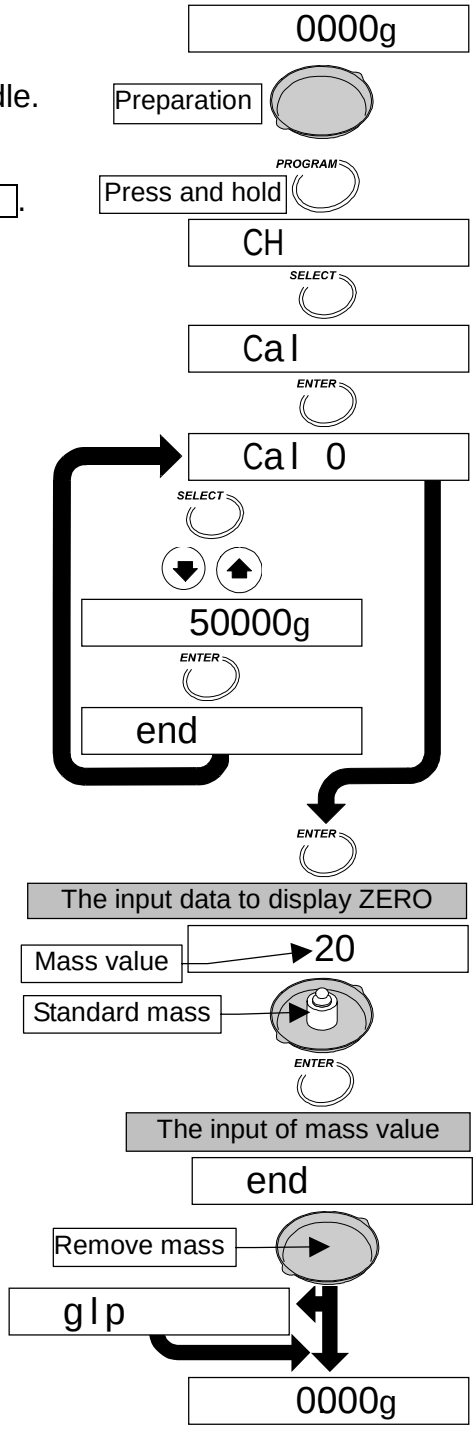
- A standard mass of 20g or 50g can be used for the calibration
- A 20g standard mass (AX-MX-41) is recommend.

Caution

- **Avoid vibration and drafts that affect the calibration. If affected, the analyzer may be unable to calibrate the weighing sensor.**
- **Use a 20g mass for the calibration, because the height between the weighing pan and glass-housing is 26 mm. If a tall mass is used, open the glass-housing and avoid external influence.**

12.2.1. Operation

1. Display the gram unit (of the weighing mode).
2. Install the weighing pan, pan support and pan handle. Close the heater cover.
3. Press and hold the [PROGRAM] key to display [CH].
4. Press the [SELECT] key to display [Cal].
5. Press the [ENTER] key to display [Cal 0].
6. If 20g mass is used, ... Press the [ENTER] key.
   Proceed to step 8.
   If 50g mass is used, ... Press the [SELECT] key.
   Proceed to step 7.
7. Press the [⇩] or [⇧] key to select 50.000g.
   Press the [ENTER] key to store it.
   [end], [Cal 0] are displayed in order.
8. When displaying [Cal 0], press the [ENTER] key to input "Data to display ZERO". The standard mass value is displayed (Example: 20g).
9. Open the heater cover and put the standard mass on the center of the pan and press the [ENTER] key to input "mass value". [end] is displayed.
10. Remove the mass to return to the weighing mode
    If the report for GLP, GMP and ISO is to be output (Refer to page 60), [glp] is displayed. The output condition for the report is selected in the function table.



Calibration Report Example for the Weighing Sensor Adapted to GLP, GMP and ISO

Preset the following parameters to print data to AD-8121B

Device	Parameter		Description
Analyzer	Interval	pU5e 1 ⁎1	Approx. two seconds interval in each line.
	Output format adapted to GLP, GMP and ISO	info 1 or info 2	Calibration report is printed at "Calibration of the Weighting Sensor" and "Calibration of Drying Temperature".
AD-8121B	MODE 3		Dump print (Received data is printed as it is)

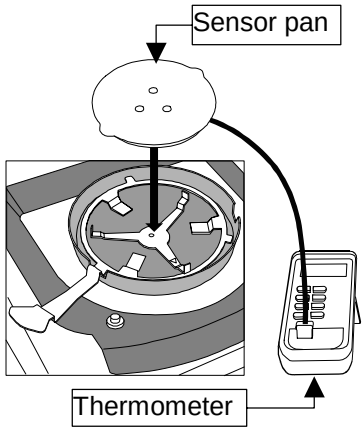
⁎1: Factory settings

```
                A & D
MODEL           MX-50
S/N         K1234567
ID            LAB-123
DATE     2004/09/30
TIME       13:57:24
CALIBRATED
              WEIGHT
CAL.WEIGHT
          20.000  g

SIGNATURE


 - - - - - - - -
```

..... Manufacture
..... Model
..... Serial number
..... ID number
..... Date
..... Time
} Calibration type
} Calibration mass
..... Signature

12.3. Calibration of Drying Temperature (for MS-70 and MX-50)

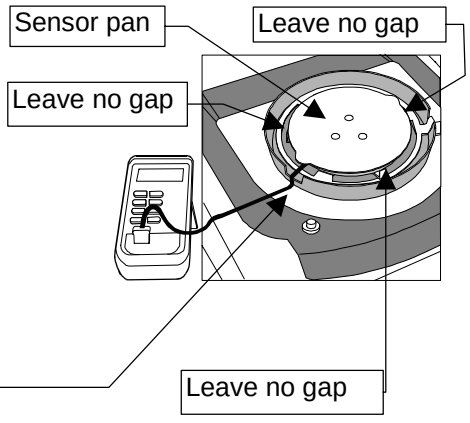
- The temperature calibrator (accessory AX-MX-43) adjusts the drying temperature on the pan. Put the sensor on the pan and input measurement data at 100°C and 160°C.
- Each adjustment needs fifteen minutes. The buzzer sounds at the end.
- t-Up is displayed after no adjustment for five minutes during the operation and calibration is stopped. Press any key to return to weighing mode.
- Refer to the instruction manual of the certified temperature calibrator (accessory AX-MX-43).



12.3.1. Operation

1. Replace the weighing pan with the sensor pan of the temperature calibrator.

2. Curve the sensor wire so it does not touch the heater cover and glass-housing when closing heater cover.
   Level the sensor pan.
   Do not leave a gap between the pan support and the sensor.



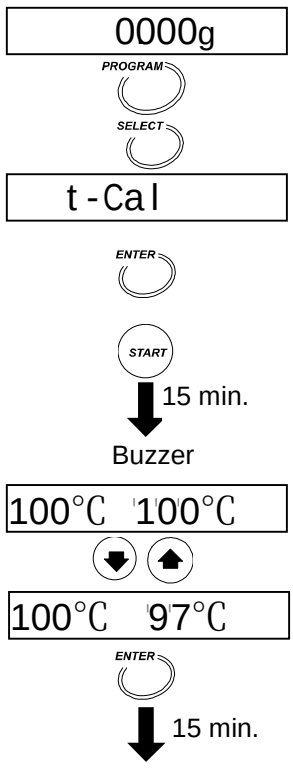
3. Turn on the analyzer.
   Display the gram unit (of the weighing mode)

4. Press and hold the PROGRAM key

5. Press the SELECT key to display t-Cal.

6. Press the ENTER key.

7. Press the START key to start the 100°C measurement.



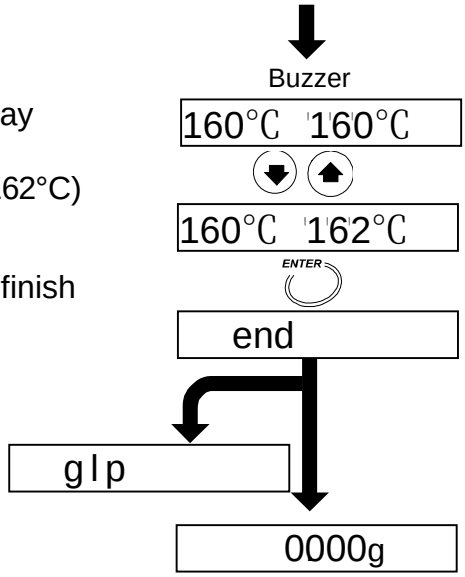
8. After fifteen minutes, the buzzer sounds and blinks 100°C. Adjust the blinking value to the thermometer value using the ⇩ or ⇧ key. (Example: 97°C)

9. Press the ENTER key to store the new data and to start the 160°C measurement.

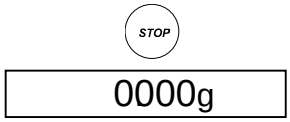
10. After fifteen minutes, the buzzer sounds and the display blinks [160°C]. Adjust the blinking value to the thermometer value using the ⇩ or ⇧ key. (Example: 162°C)

11. Press the [ENTER] key to store the new data, to finish the adjustment and to return to the weighing mode.

    If the report for GLP, GMP and ISO is output, [glp] is displayed. Output condition is selected in the function table.



When the heater cover is opened during measurement or the [STOP] key is pressed, calibration is stopped and the analyzer displays the weighing mode.



Calibration Report Example for Temperature Sensor Adapted to GLP, GMP and ISO

Preset the following parameters to print data to AD-8121B

Device	Parameter		Description
Analyzer	Interval	pU5e 1 ⁎1	Approx. two seconds interval in each line.
	Output format adapted to GLP, GMP and ISO	info 1 or info 2	Calibration report is printed at "Calibration of the Weighting Sensor" and "Calibration of Drying Temperature".
AD-8121B	MODE 3		Dump print (Received data is printed as it is)

⁎1: Factory settings

```
                A & D
MODEL          MX-50
S/N        K1234567
ID           LAB-123
DATE    2004/09/30
TIME       12:34:56
CALIBRATED
      TEMPERATURE
TARGET      ACTUAL
100   C       97   C
160   C      162   C
SIGNATURE




- - - - - - - -
```

..... Manufacture
..... Model
..... Serial number
..... ID number
..... Date
..... Time
} Calibration type
..... 100°C target value measurement value
..... 160°C target value measurement value
..... Signature

13. Function Table

The function table can store the following parameters to control the analyzer.

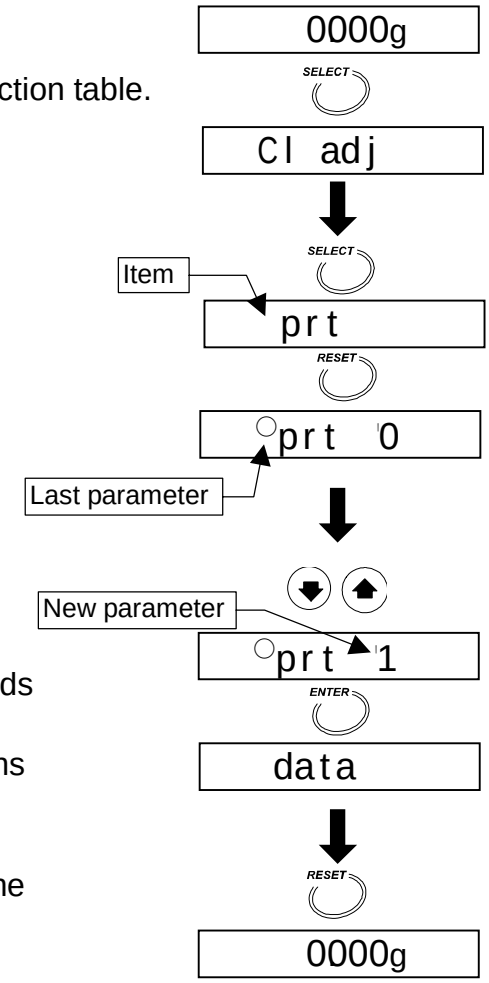
Details of the Function Table

Item and Display Symbol		Param-eter	Description	
Clock	Cl adj	Set date and time for the built-in clock. Refer to "5.2. Setting the clock and calendar"		
Decimal point	dp	0 ⁎1	Dot " . "	Select decimal point of data.
		1	Comma " , "	
Data output mode	prt	0 ⁎1	Key mode	Data is output by the ENTER key
		1	Auto print mode	Data is output after measurement.
		2	Stream mode	Data is output continuously during measurement.
Data memory function	data	0 ⁎1	Not used.	
		1	Data is stored at each measurement	
Form selection	5-d	0 ⁎1	Moisture content is output.	
		1	Moisture content and temperature are output.⁎2	
Interval	pU5e	0	Continuous output	
		1 ⁎1	Output with approx. two seconds interval in each line.	
Output format adapted to GLP, GMP and ISO	info	0 ⁎1	Not used	
		1	To output (print) items with "analyzer information", "measurement program", "measurement data" and ""signature space" at one time. ⁎3	Output of calibration report. ⁎5
		2	To output (print) items specified from "analyzer information", "measurement program" and "signature space". ⁎4	
ID number	id	Set ID number. Used for the calibration report.		
Factory settings	Clr	Resets the analyzer to the factory settings.		

⁎1: Factory settings
⁎2: Use a computer because the AD-8121B printer can not print this correctly.
RsTemp and RsFig contained in the software "WinCT-Moisture" that is the standard accessory of the MS-70 and MX-50 can not output this correctly.
⁎3: Refer to "9.1.1. Example To Print The Whole Data At One Time".
⁎4: Refer to "9.1.2. Example To Print Selected Items".
⁎5: Calibration report is outputted in "Calibration of the Weighting Sensor" and "Calibration of Drying Temperature".

13.1.1. Operation

1. Display the gram unit (of the weighing mode).
2. Press and hold the [SELECT] key to enter the function table.



Select an Item

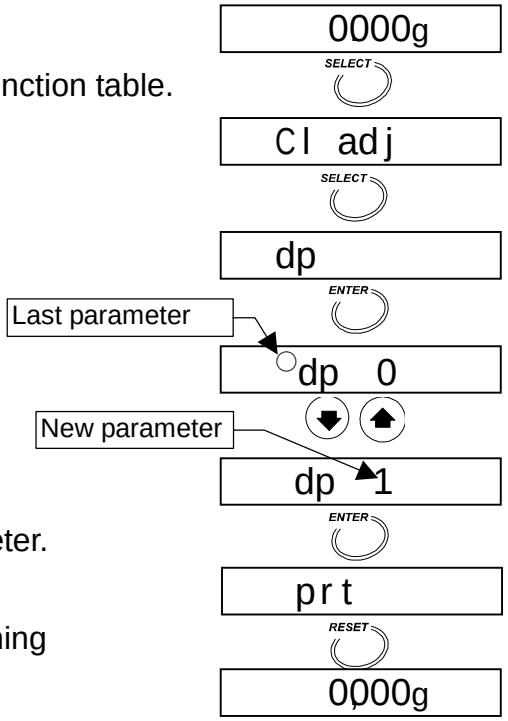
3. Select an item using the following keys.
   Example: Data output mode prt is selected.
   [SELECT] key ... Selects a figure.
   [ENTER] key..... Enters to the selected item.
   [RESET] key..... Cancels the operation and returns to the weighing mode.

Select a Parameter

4. Select a parameter using the following keys.
   Example: Auto print mode prt 1 is selected.
   [⇩], [⇧] key ..... Selects a parameter.
   [ENTER] key..... Stores the parameter and proceeds to the next item.
   [RESET] key..... Cancels the operation and returns to the weighing mode.
5. If you want to finish the operation, press the [RESET] key to return to the weighing mode.

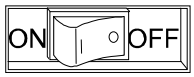
Example, Use Comma for Decimal Point

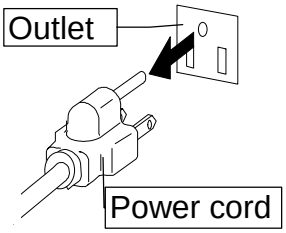
1. Press and hold the [SELECT] key to enter the function table.
2. Press the [SELECT] key to display [dp].
3. Press the [ENTER] key to enter the item.
4. Press the [⇩] or [⇧] key to display [dp 1].
5. Press the [ENTER] key to store the new parameter.
6. Press the [RESET] key to return to the weighing mode.



14. Maintenance

- Turn off the power switch and remove power cord during maintenance.
- Cool down all parts of the analyzer before maintenance.
- Pan support, sample pan and breeze break ring can be removed.
- Clean the analyzer with a lint free cloth that is moistened with warm water and a mild detergent.
- Do not use organic solvents to clean the analyzer.
- Dry the parts and reassemble them. Refer to "2. Precautions" and "5.1. Installing the Analyzer"
- Use the original packing material and box for transportation.

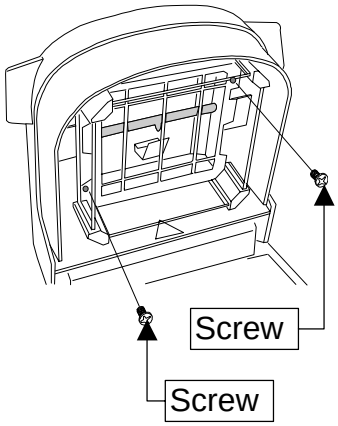


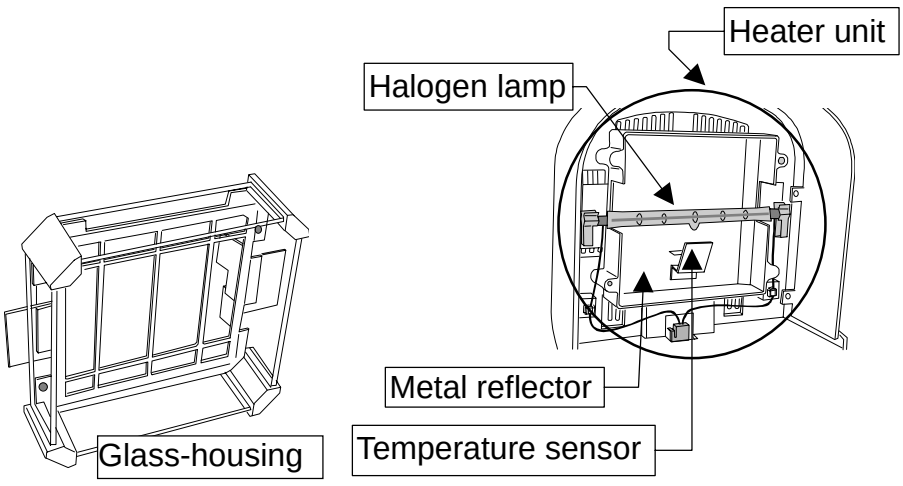


Example

14.1. Cleaning the Heater Unit

- Clean the glass-housing when it is stained (not clear) to maintain the drying performance.
- The glass-housing can be removed by removing two screws.
- Remove fingerprints from the halogen lamp to keep its life.
- Do not touch to reflective surface of the metal reflector. If the surface is touched, it may be the cause of a drying temperature error.
- Do not touch the temperature sensor that is at the side of halogen lamp. If the surface is touched, it may be the cause of a drying temperature error.





14.2. Replacement of the Halogen Lamp

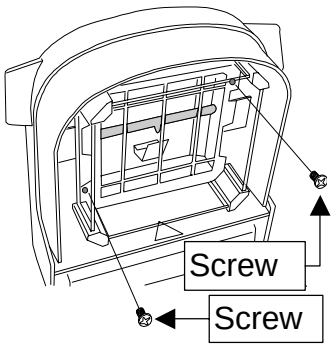
- Replace the halogen lamp, when the drying time is excessive or the lamp is defective. Use the halogen lamp of accessory AX-MX-34-120V or AX-MX-34-240V that is adapted to your local voltage. The life of the halogen lamp is approximately 5000 hours.

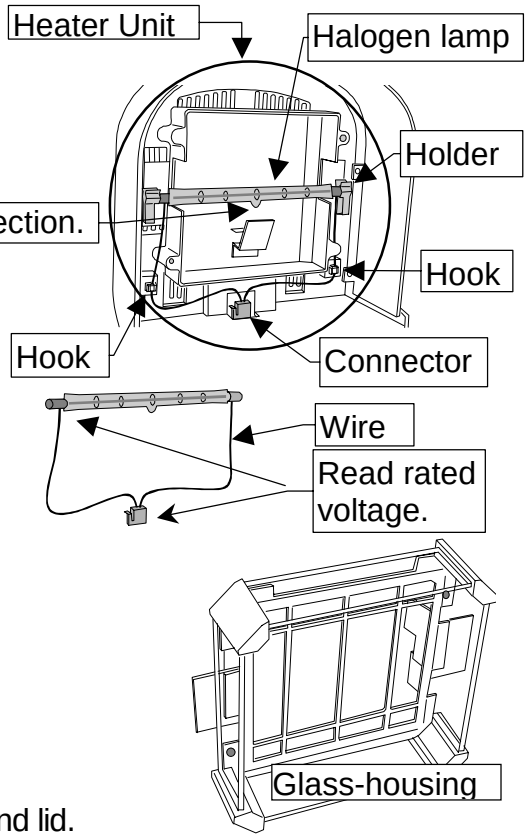
Caution

- **Remove power cord before replacement. If the power cord is not removed during lamp replacement, it may cause receiving an electric shock.**
- **Read the power supply voltage label on the back of the heater cover and confirm that the rated voltage of the halogen lamp is correct for your power supply voltage.**

Voltage Label	The Rated Voltage of the Halogen Lamp	Accessory number
100 – 120 V	AC 120 V	AX-MX-34-120V
200 – 240 V	AC 240 V	AX-MX-34-240V

- **Do not drop, throw or crack the halogen lamp. Broken glass may cause an injury.**
- **Clean the surface of the halogen lamp. If there is a stain or fingerprint, it may shorten life of the halogen lamp. Do not touch the lamp directly.**
- **Dispose of a used halogen lamp that keeps its shape. If it is broken, glass may spread and cause injury.**
- **We recommend that you replace the halogen lamp, when it exceeds the rated life.**
- **Affix the lamp wire to the hook so that the lamp wire does not touch the glass-housing and heater cover.**





1. Turn off the power switch and remove power cord.
2. Check rated voltage of the halogen lamp that is printed around the holder.
3. Check that the lamp is cool.
4. Remove the two screws holding the glass-housing.
5. Remove halogen lamp.
6. Install the new halogen lamp so that there is downward projection of the heat and light.
7. Affix the lamp wire to the hook.
8. Affix the glass-housing with the two screws.
   Do not pinch the wire between the glass housing and lid.

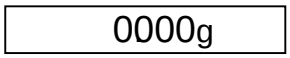
14.3. Factory Settings

This function can set the following parameters to factory settings.

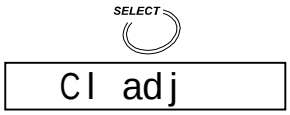
- All measurement programs
- All results stored in memory function.
- All parameters of the function table
- ID number is reset to 0000000.
- Order of calendar and date.

14.3.1. Operation

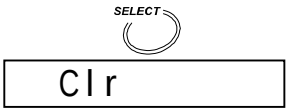
1. Turn on the analyzer. The gram unit (of the weighing mode) is displayed.



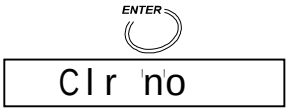
2. Press and hold the [SELECT] key to enter the function table.



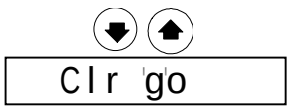
3. Press the [SELECT] key to display [Clr].



4. Press the [ENTER] key to enter the item.



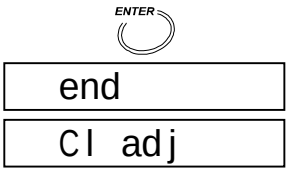
5. Press the ⇩ or ⇧ key to display [Clr go].



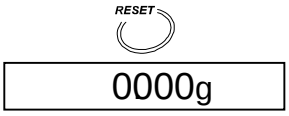
Caution

If pressing the [ENTER] key with [Clr no] and pressing the [RESET] key, operation is canceled.

6. Press the [ENTER] key to reset.
   And [end] is displayed.



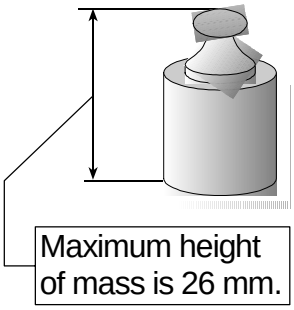
7. Press the [RESET] key to return to the weighing mode.



14.4. Troubleshooting

1. In the Case that Proper Results are not be Obtained.

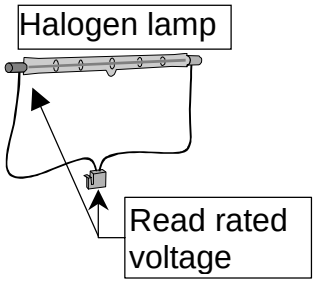
- Use the self-check function. Refer to 8.1.Self-Check Function .
- Check repeatability. (Weigh the same mass several times in the weighing mode.) A taller mass may touch the glass-housing. Use a short mass if possible. If a tall 50g mass is used, open the heater cover and avoid external influence.
- The height from sample pan to glass-housing is 26 mm.
- Check whether the test sample can be measured correctly.
- Avoid the breeze from an air conditioner and vibration.



- Check sample condition. Refer to 5.3.Proper Operation for Precision Measurement
- Check measurement procedure and pre-heating process. Refer to 5.3.Proper Operation for Precision Measurement

2. In Case that the Lamp does not Light or it takes Too Long to Reach the Drying Temperature.

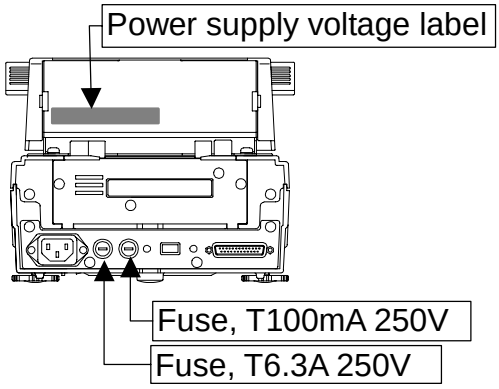
- It requires six seconds to light the halogen lamp using the START key.
- When the heater cover is opened, power is not supplied to the halogen lamp.
- When an overheat has occurred, power is not supplied to the halogen lamp until the halogen lamp becomes cool.
- Check the rated voltage of the halogen lamp that is printed around the holder.



- Read the power supply voltage label on the back of the heater cover and confirm that the rated voltage of the halogen lamp is correct for your power supply voltage.

Voltage Label	Power Supply Voltage	The Rated Voltage of the Halogen Lamp	Accessory number
100 - 120 V	AC 100 V to AC 120 V	AC 120 V	AX-MX-34-120V
200V - 240 V	AC 200V to AC 240 V	AC 240 V	AX-MX-34-240V

- Is a fuse blown? Check the fuses after removing the power cord. Check the rated value and put new fuses into the correct holders.
- Do you measure a lower drying temperature after a high drying temperature? If the lamp is hotter than the drying temperature, the measurement can not be started.
- Check that the sample pan is cool.
- Other cases, the halogen lamp may be defective. Replace with a new halogen lamp. Refer to "14.2. Replacement of the Halogen Lamp".



14.5. Error Message

`CH no` **Internal Error**
An internal error indicated by the result of the self-check function. If repair is needed, contact the local A&D dealer.

`Cl pf` **Clock Battery Error**
Press any key and input the date and time. Refer to "5.2. Setting the Clock and Calendar ".

`Cl err` **Clock Error**
Contact the local A&D dealer to repair the analyzer.

`Clo5e` **Heater Cover Error**
The heater cover is opened when starting self-check function. If it is closed, the self-check function is started.

`error0` **Internal Error**
Turn the power switch off and then on .
Check the frequency of the power supply.
Contact the local A&D dealer to repair the analyzer, if the error is not cleared.

`error3`
`error8`
`error9` **IC Error**
Contact the local A&D dealer to repair the analyzer.

`Ht err` **Temperature Control Error**
Contact the local A&D dealer to repair the analyzer, if an error is not cleared when turning the power switch off for more than a half hour and rechecking it.

`t-Up` **Time Error at Temperature Calibration**
There is no key operation for five minutes during temperature calibration.
If pressing any key, the weighing mode is displayed.

`e` **Positive Overload, Overweight**
The sample has exceeded the weighing capacity.
If the weighing sample pan is empty and this error is displayed, contact the local A&D dealer to repair the analyzer.

`-e` **Negative Overload**, **Sample Pan Error**
The weight value is too light.
Check the pan, pan support and press the [RESET] key.
Calibrate the weighing sensor.
If an error can be not cleared, contact the local A&D dealer to repair the analyzer.

`MEM`
`fUl` Full Memory
The number of results stored in memory has reached the upper limit.
Clear the data to store the new results. Refer to "11. Data Memory Function".

15. Specifications

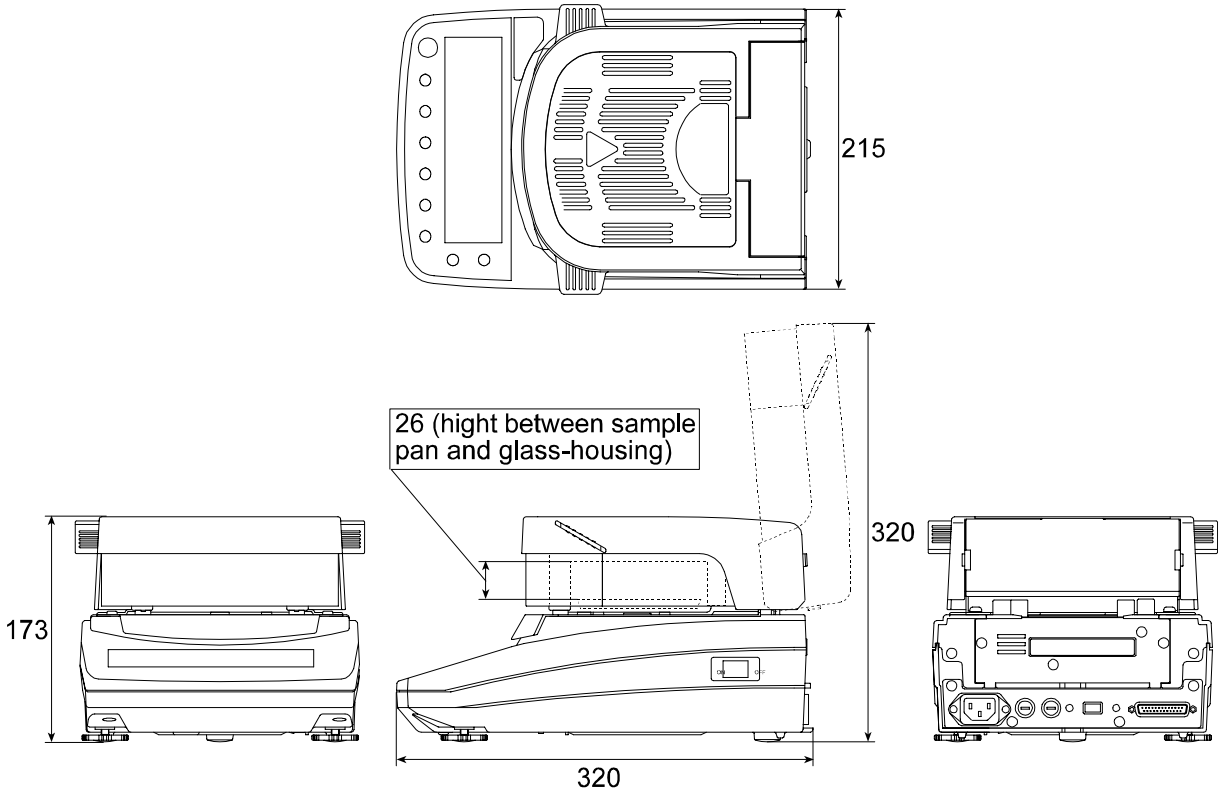
			MS-70	MX-50	MF-50	ML-50
Measurement method			400 W halogen lamp, thermogravimetric analysis			
Drying temperature range at sample pan			50°C to 200°C (1°C increments)			
Heating pattern			Standard drying, Ramp drying, Step drying, Quick drying			Standard drying, Quick drying
Temperature calibration			By Accessory AX-MX-43		---	
Sample weight range			0.1 g to 71 g	0.1 g to 51 g		
Accuracy: Repeatability of measurement, (Standard deviation)						
	Moisture content ∗1					
		over 5 g sample	0.01 %	0.02 %	0.05 %	0.1 %
		over 1 g sample	0.05 %	0.1 %	0.2 %	0.5 %
	Weighing mode		0.0005 g	0.001 g	0.002 g	0.005 g
Minimum reading						
	Moisture content		0.001 %, 0.01 %, 0.1 %	0.01 %, 0.1 %	0.05%, 0.1 %, 1 %	0.1%, 1 %
	Weighing mode		0.0001 g	0.001g	0.002g	0.002g
Measurement programs						
	Analysis mode	Standard mode	Sample weight and termination value is automatically set with ACCURACY and % display. When drying rate reaches the termination value, measurement is automatically completed. (∗2)			
			Standard drying, Ramp drying, Step drying			Standard drying
		Quick mode	Sample weight and termination value is automatically set with ACCURACY and % display. When drying rate reaches the termination value, measurement is automatically completed. (∗2)			
			Quick drying			
		Automatic mode	When drying rate is less than preset termination value, measurement is automatically completed. (∗2)			
			Standard drying, Ramp drying, Step drying			Standard drying
		Timer mode	After heating for the preset drying time, measurement is automatically stopped. (1min. to 480 min.)			
			Standard drying, Ramp drying, Step drying			Standard drying
		Manual mode	When pressing the key at any time, measurement is stopped and the result is decided.			
			Standard drying, Ramp drying, Step drying			Standard drying
	Measurement unit		Moisture content (Wet-base)			
			Moisture content (Dry-base, Atro)			
			Dry content			
			Ratio			
			Weight (g)			
	Number of memory		20 sets		10 sets	5 sets
Data memory function			100 results		50 results	30 results
Communication function			RS-232C serial interface			
Application software for Windows (CD-ROM)			WinCT-Moisture Analyzing utility		WinCT Communication software	---

	MS-70	MX-50	MF-50	ML-50
Operation environment	5°C to 40°C (41°F to 104°F), 85%RH or less (no condensation)			
Sample pan	ϕ85 mm			
Power source, Maximum current (r.m.s), Maximum consumption	AC100V to 120V, 3A or AC200V to 240V, 1.5A 50Hz or 60Hz, Approximately 400W **Please confirm that this analyzer is correct for your local voltage and receptacle type.**			
External dimensions	215(W) x 320(D) x 173(H)mm, 8.46(W) x 12.60(D) x 6.81(H)in.			
Mass (Net weight)	Approximately 6kg (without accessories)			

∗1: After preheating the analyzer, the data can be obtained with approximately 5 g test sample (Sodium tartrate dihydrate) in standard mode (MID.), standard drying, 160 °C

∗2: When change of moisture content per one minute reaches the preset termination value, the measurement is completed.

15.1. Dimensions



15.2. Accessories and Peripheral Equipment

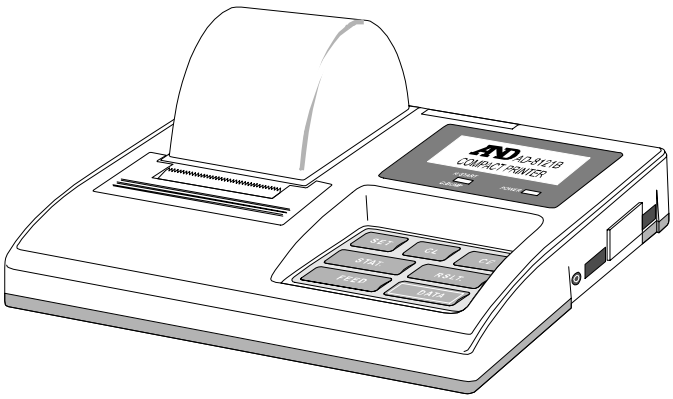
Accessories

Name	Order number
Sample pan (ϕ85 mm, 100 pcs)	AX-MX-31
Glass fiber sheet, ϕ70 mm, (Filter paper, 100 sheets) Use for high surface tension liquid sample.	AX-MX-32-1
Glass fiber sheet, ϕ78 mm, (Glass paper, 100 sheets) The same sheet as accessory. Use liquid sample.	AX-MX-32-2
Test sample (Sodium tartrate dihydrate, 30gx12 pcs)	AX-MX-33
Halogen lamp for AC 100V to 120 V	AX-MX-34-120V
Halogen lamp for AC 200V to 240 V	AX-MX-34-240V
Pan handle (2 pcs)	AX-MX-35
Tweezers (2 pcs)	AX-MX-36
Spoon (2 pcs)	AX-MX-37
Display cover (5 pcs)	AX-MX-38
Dust cover	AX-MX-39
RS-232C cable (2m, 25 pins - 9 pins)	AX-MX-40
Calibration mass (20g, equivalent to OIML class F1)	AX-MX-41
WinCT-Moisture (CD-ROM: Application software for Windows)	AX-MX-42
Certified Temperature calibrator (only for MS-70 and MX-50)	AX-MX-43

Peripheral equipment

AD-8121B Dot matrix compact printer

Function: Statistical function, interval printing, chart printing,
Character: 5x7 dot, height 2.5mm/01.in., 16 characters/line
Power source: AC adapter or alkaline batteries



16. Index

MEMO

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